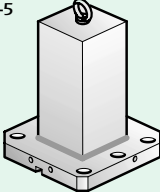
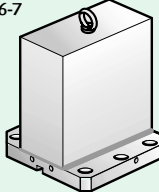
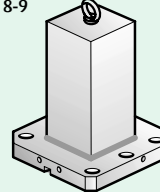
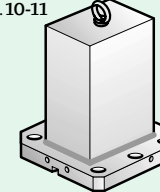
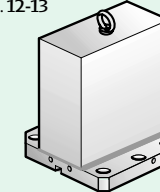
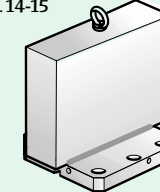
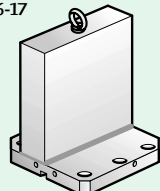
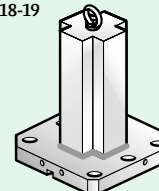
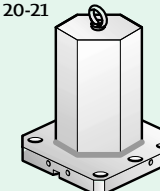
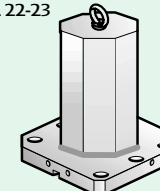
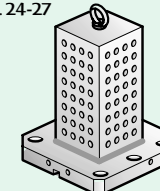
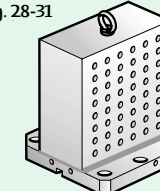
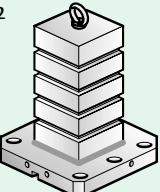
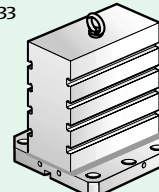
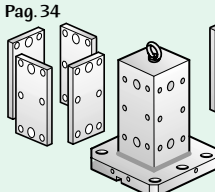
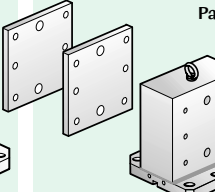
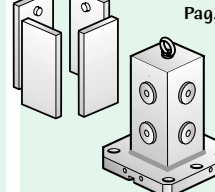
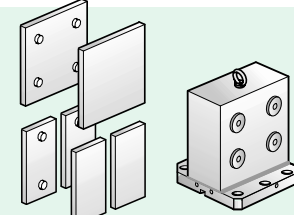


## INDICE PRODOTTI - LIST OF PRODUCTS

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<p>Pag. 37</p>  <p><b>CUBO PER PALLET A CAMBIO RAPIDO</b></p>					

PUNTI CHE RENDONO VALIDO  
E QUALIFICANO IL PRODOTTO **CUBI JVONNE**



**A.** tutti i CUBI per centri di lavoro orizzontali, dispongono di tutti e 2 i metodi di centratura,  
**1° metodo** - sono provvisti del foro da 50 h7 e delle sedi per le chiavette di allineamento  
**2° metodo** - sono provvisti sulla base, di 2 facce finite che ospitano i fori filettati per l'allineamento laterale

**B.** progettati con studi recenti e si adeguano alle nuove macchine essendo mediamente più alti di quelli disponibili finora in commercio disponendo di un campo di lavoro in Y maggiore

**C.** tutte le morfologie (ben 9 diverse) sono disponibili con 2 fondamentali standard di finitura

**1° standard** - PREFINITO con questo il prodotto è già predisposto con entrambe i metodi di centratura descritti nel punto A ed in più, nella parte superiore è lavorato con una sufficiente e minima quantità di soprametallo per la finitura la quale, verrà eseguita sulla macchina del cliente. Questo metodo consente di raggiungere il massimo della precisione in quanto permette di eliminare eventuali somme di tolleranze costruttive.

**2° standard** - FINITO con questo il prodotto è già predisposto con entrambe i metodi di centratura descritti nel punto A, e finito con prescrizioni standard attendibili a quelli dei migliori costruttori sul mercato

**D.** una gamma di misure senza confronti per tale prodotto

**E.** possibilità di disporre di uno stesso codice e (quindi misure identiche) con ben tre materiali diversi **Fe 510c UNI EN 10025 Ghisa G30 UNI 5007 Alluminio Al Si Mg Mn UNI 9006/4** permettendo di scegliere quello più idoneo per ogni situazione, sia di carico che di lavorazione, restando però invariati gli zeri pezzo

**TUTTI E TRE I TIPI DI MATERIALI SONO SOTTOPOSTI A TRATTAMENTO DI DISTENSIONE**

**F.** le 2 morfologie principali, e cioè il CUBO che presenta la parte superiore a sez quadrata denominato cubo quadro e quello a sez rettangolare denominato cubo a spalla rasente sono disponibili in 9 modelli

**1° modello** - prefinito

**2° modello** - finito

**3° modello** - con reticolo di fori M10-12-16

**4° modello** - con reticolo di fori M12-12-16 + lam diam 15-18-26 h7.

**5° modello** - con reticolo di fori M10-12-16 + bussola temperata diam 10-12-16 h7.

**6° modello** - con reticolo di fori M10-12-16 + bussola temperata diam 10-12-16 h7 + elicell

**7° modello** - con cave a T da 14-18 h8

**8° modello** - per sopraplastre a cambio manuale

**9° modello** - per sopraplastre a cambio rapido

**G.** possibilità di richiedere misure a richiesta non tanto come speciale, ma come semi-standard

**H.** Molto importante su tutti i CUBI JVONNE È possibile richiedere il sistema innovativo di predisposizione per la PALLETTIZZAZIONE PER CL ORIZZONTALI, il quale sistema permette di eseguire la sostituzione RAPIDA dei CUBI senza l'ausilio di viti chiavette o spine di centraggio che azionando un unico selettore fissa allinea e centra.

POINTS THAT VALIDATE  
AND QUALIFY THE **JVONNE CUBES**



**A.** all the CUBES for horizontal machining centres feature both centring methods,  
**Method 1** - these feature hole 50 h7 and housing for alignment keys  
**Method 2** - featured on base, of 2 finished faces housing the threaded holes for side alignment

**B.** designed according to recent studies and adapted to new machines, being on average higher than those available on the market so far and with a greater working range in Y.

**C.** all the morphologies (9 different ones) are available with 2 basic finish standards

**Standard 1** - PRE-FINISHED whereby the product is already equipped with both centring methods described at point A and what is more, the upper part is worked with a sufficient and minimum quantity of machining allowance for the finish to be done on the customer's machine. This method permits achieving utmost precision because any construction tolerance sums can be eliminated.

**Standard 2** - FINISHED whereby the product is already equipped with both centring methods described at point A and finished with standard prescriptions comparable with those of the top manufacturers on the market

**D.** an unparalleled range of measurements for this product

**E.** possibility of having the same code (and therefore identical measurements), with three different materials **Fe 510c UNI EN 10025 Cast iron G30 UNI 5007 Aluminium Al Si Mg Mn UNI 9006/4** so the most suitable one can be chosen for every situation, both loading and machining, with piece zeros remaining unchanged

**ALL THREE TYPES OF MATERIALS UNDERGO STRESS RELIEVING TREATMENT**

**F.** the 2 main morphologies, meaning the CUBE with square upper section and the rectangular-section cube called skimmed-shoulder are available in 9 models.

**Model 1** - pre-finished

**Model 2** - finished

**Model 3** - with network of holes M10-12-16

**Model 4** - with network of holes M12-12-16 + spot-facing dia 15-18-26 h7.

**Model 5** - with network of holes M10-12-16 + tempered bush dia 10-12-16 h7.

**Model 6** - with network of holes M10-12-16 + tempered bush dia 10-12-16 h7 + elicell threaded bush

**Model 7** - with T 14-18 h8 slots

**Model 8** - for manual-change overplates

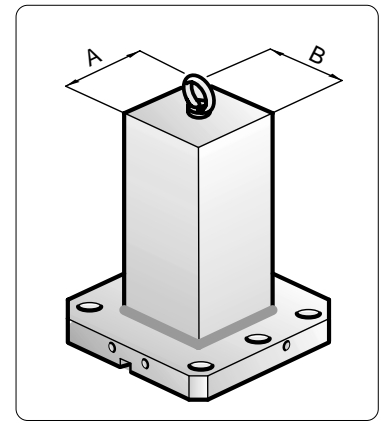
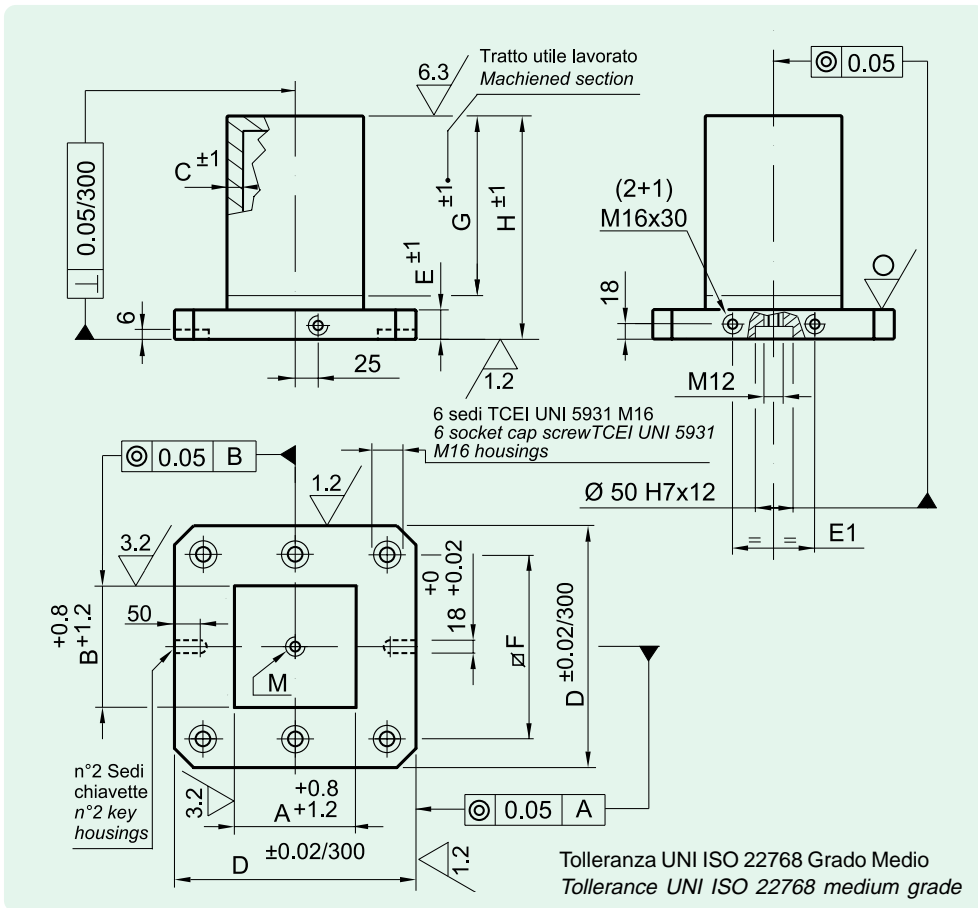
**Model 9** - for quick change overplates

**G.** possibility of requesting optional measurements not so much as special, but as semi-standard

**H.** Very important on all JVONNE CUBES The novel presetting system can be requested for HORIZONTAL MACHINING CENTERS PALLETISATION. This system permits making QUICK CUBE replacement without the need for screws keys or dowel pins. By operating just one switch it fixes, aligns and centres.

La JVONNE snc si riserva il diritto di apportare  
modifiche tecniche senza preavviso.

JVONNE snc reserves the right to make any  
technical modifications without prior notice.

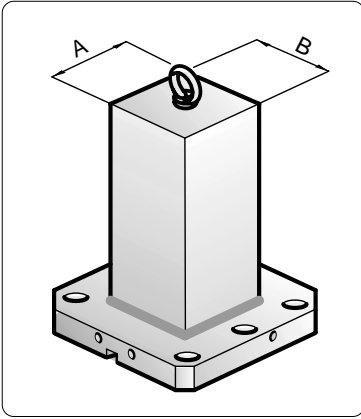


NOTE

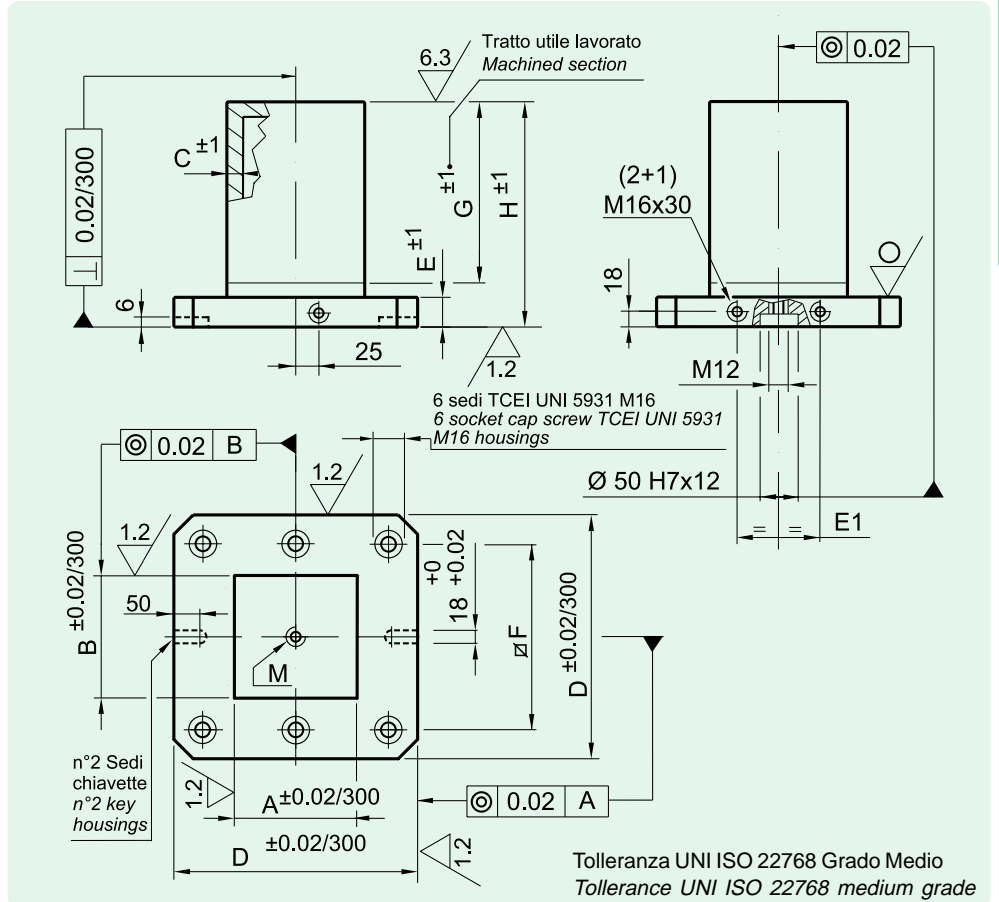
**JVONNE**

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilized**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 01 320 S	320	100	100	17	27	50	252	400	450	12	40	-
J 01 321 S	320	150	150	17	27	50	252	400	450	12	50	
J 01 400 S	400	150	150	22	32	55	320	500	570	16	90	
J 01 401 S	400	250	250	22	32	55	320	500	570	16	140	
J 01 402 S	400	200	200	22	32	55	320	600	670	16	130	
J 01 403 S	400	250	250	22	32	55	320	600	670	16	150	
J 01 500 S	500	200	200	22	37	75	400	600	670	16	160	
J 01 501 S	500	250	250	22	37	75	400	600	670	16	180	
J 01 502 S	500	250	250	22	37	75	400	700	770	16	200	
J 01 503 S	500	350	350	22	37	75	400	700	770	16	260	
J 01 630 S	630	300	300	22	37	100	500	800	870	20	290	
J 01 631 S	630	350	350	22	37	100	500	800	870	20	330	
J 01 632 S	630	350	350	22	37	100	500	900	970	20	350	
J 01 633 S	630	450	450	22	37	100	500	900	970	20	430	
J 01 800 S	800	450	450	27	42	135	640	820	900	24	560	
J 01 801 S	800	550	550	27	42	135	640	820	900	24	660	

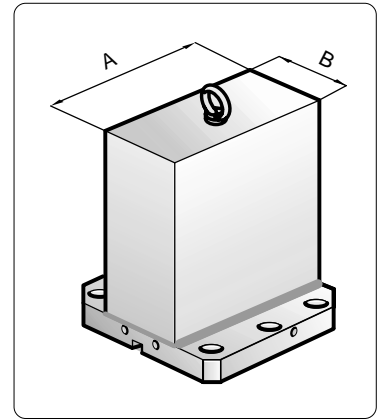
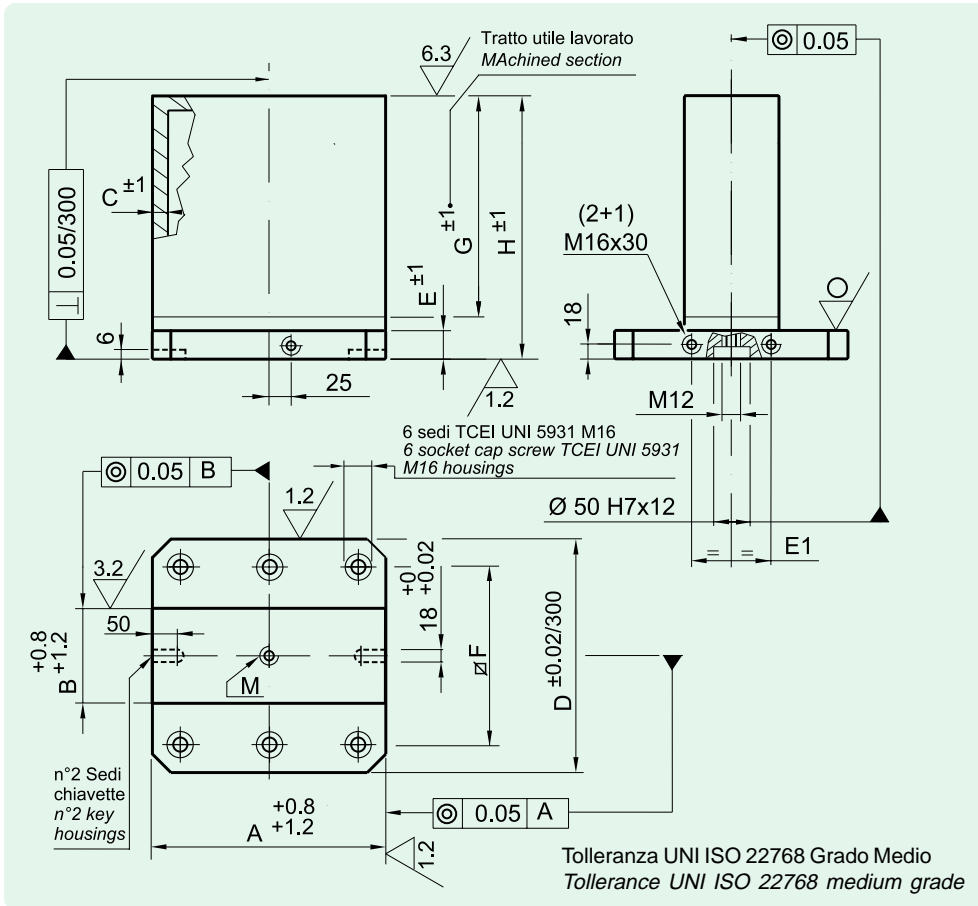


NOTE



MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilized

COD.	D	A	B	C	E	EI	F	G	H	M			daN - Kg	Euro
J 02 320 S	320	100	100	17	27	50	252	400	450	12			40	-
J 02 321 S	320	150	150	17	27	50	252	400	450	12			50	
J 02 400 S	400	150	150	22	32	55	320	500	570	16			90	
J 02 401 S	400	250	250	22	32	55	320	500	570	16			140	
J 02 402 S	400	200	200	22	32	55	320	600	670	16			130	
J 02 403 S	400	250	250	22	32	55	320	600	670	16			150	
J 02 500 S	500	200	200	22	37	75	400	600	670	16			160	
J 02 501 S	500	250	250	22	37	75	400	600	670	16			180	
J 02 502 S	500	250	250	22	37	75	400	700	770	16			200	
J 02 503 S	500	350	350	22	37	75	400	700	770	16			260	
J 02 630 S	630	300	300	22	37	100	500	800	870	20			290	
J 02 631 S	630	350	350	22	37	100	500	800	870	20			330	
J 02 632 S	630	350	350	22	37	100	500	900	970	20			350	
J 02 633 S	630	450	450	22	37	100	500	900	970	20			430	
J 02 800 S	800	450	450	27	42	135	640	820	900	24			560	
J 02 801 S	800	550	550	27	42	135	640	820	900	24			660	

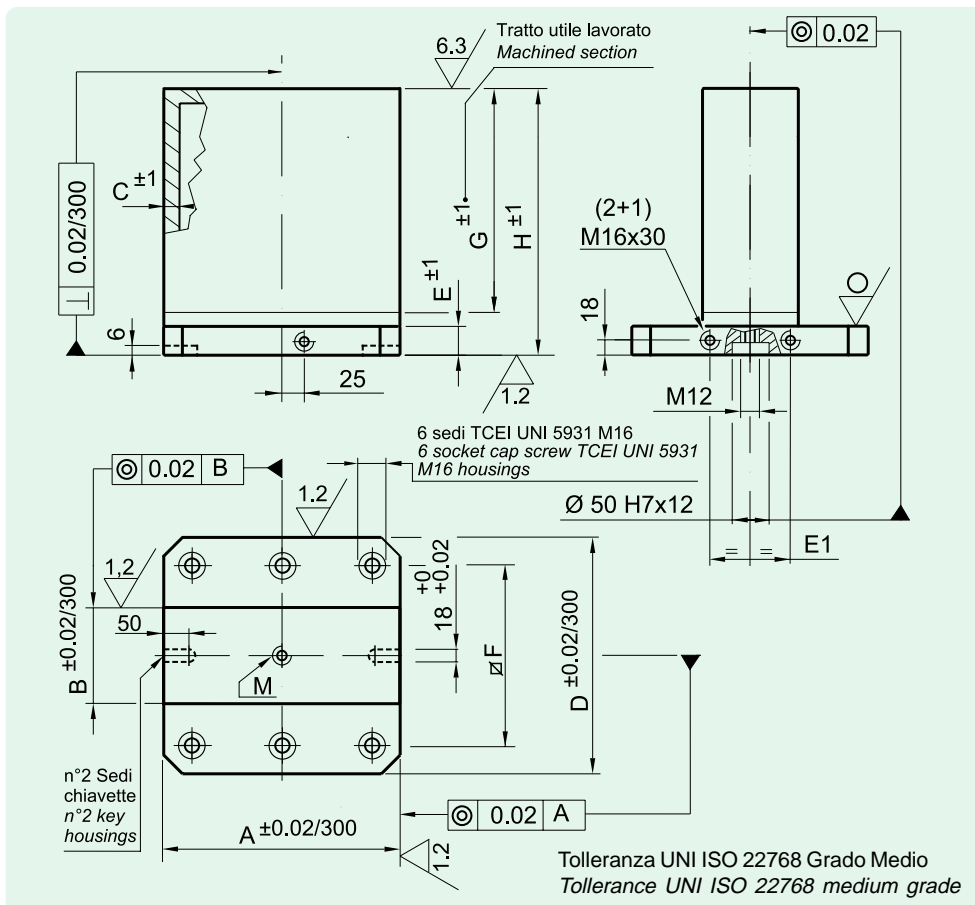
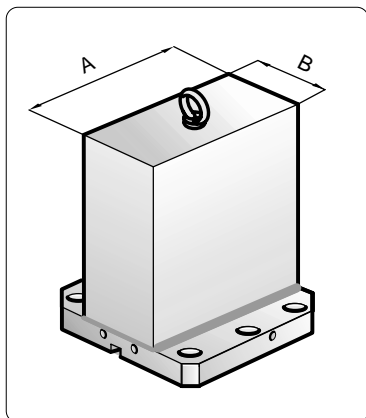


NOTE

JVONNE

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilized**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 35 320 S	320	320	80	17	27	50	252	400	450	12	70	-
J 35 321 S	320	320	120	17	27	50	252	400	450	12	70	-
J 35 400 S	400	400	100	22	32	55	320	500	570	16	130	-
J 35 401 S	400	400	150	22	32	55	320	500	570	16	140	-
J 35 402 S	400	400	100	22	32	55	320	600	670	16	150	-
J 35 403 S	400	400	150	22	32	55	320	600	670	16	160	-
J 35 500 S	500	500	120	22	37	75	400	600	670	16	210	-
J 35 501 S	500	500	200	22	37	75	400	600	670	16	230	-
J 35 502 S	500	500	120	22	37	75	400	700	770	16	230	-
J 35 503 S	500	500	200	22	37	75	400	700	770	16	260	-
J 35 630 S	630	630	200	22	37	100	500	800	870	20	360	-
J 35 631 S	630	630	250	22	37	100	500	800	870	20	380	-
J 35 632 S	630	630	200	22	37	100	500	900	970	20	390	-
J 35 633 S	630	630	250	22	37	100	500	900	970	20	410	-
J 35 800 S	800	800	250	27	42	135	640	820	900	24	620	-
J 35 801 S	800	800	300	27	42	135	640	820	900	24	640	-



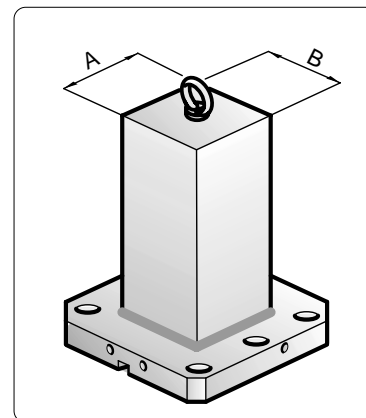
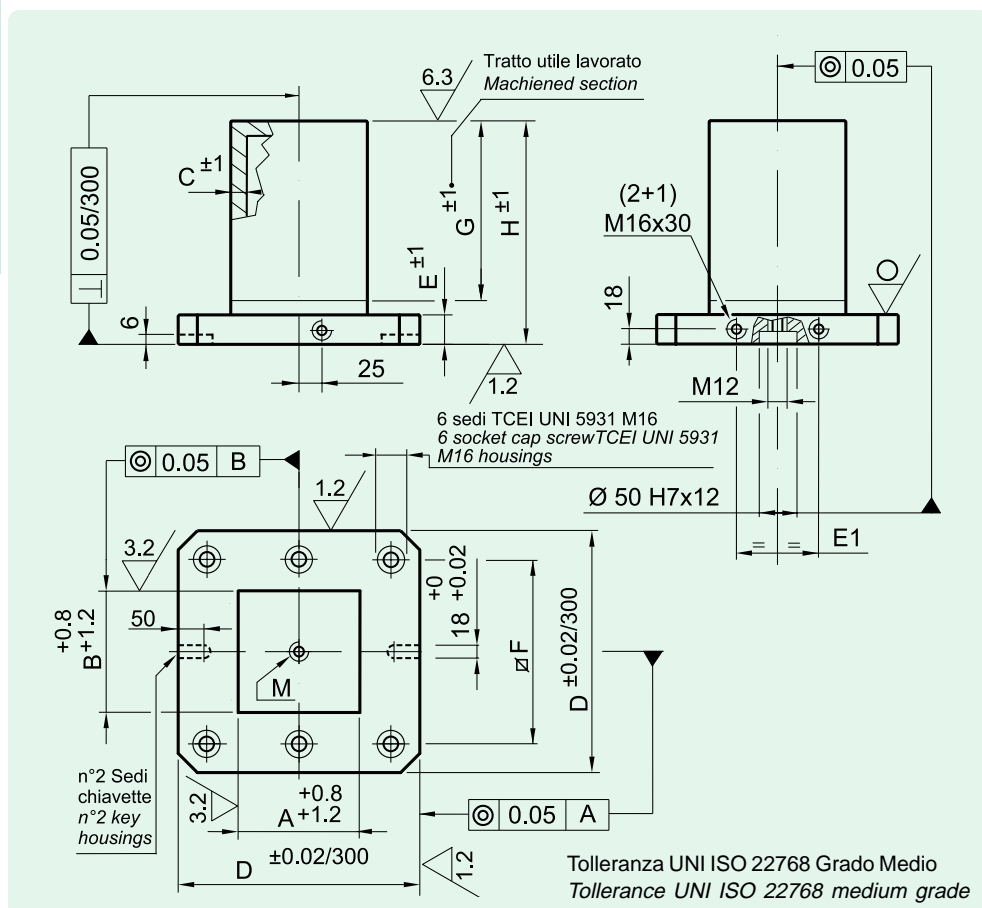
NOTE



**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 saldato stabilizzato**

COD.	D	A	B	C	E	E1	F	G	H	M			daN - Kg	Euro
J 36 320 S	320	320	80	17	27	50	252	400	450	12			70	-
J 36 321 S	320	320	120	17	27	50	252	400	450	12			70	
J 36 400 S	400	400	100	22	32	55	320	500	570	16			130	
J 36 401 S	400	400	150	22	32	55	320	500	570	16			140	
J 36 402 S	400	400	100	22	32	55	320	600	670	16			150	
J 36 403 S	400	400	150	22	32	55	320	600	670	16			160	
J 36 500 S	500	500	120	22	37	75	400	600	670	16			210	
J 36 501 S	500	500	200	22	37	75	400	600	670	16			230	
J 36 502 S	500	500	120	22	37	75	400	700	770	16			230	
J 36 503 S	500	500	200	22	37	75	400	700	770	16			260	
J 36 630 S	630	630	200	22	37	100	500	800	870	20			360	
J 36 631 S	630	630	250	22	37	100	500	800	870	20			380	
J 36 632 S	630	630	200	22	37	100	500	900	970	20			390	
J 36 633 S	630	630	250	22	37	100	500	900	970	20			410	
J 36 800 S	800	800	250	27	42	135	640	820	900	24			620	
J 36 801 S	800	800	300	27	42	135	640	820	900	24			640	





NOTE

**JVONNE**

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 1002 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 03 320 S	320	100	100	27	27	50	252	400	450	12	50	-
J 03 321 S	320	150	150	27	27	50	252	400	450	12	70	-
J 03 400 S	400	150	150	32	32	55	320	500	570	16	110	-
J 03 401 S	400	250	250	32	32	55	320	500	570	16	170	-
J 03 402 S	400	200	200	32	32	55	320	600	670	16	160	-
J 03 403 S	400	250	250	32	32	55	320	600	670	16	200	-
J 03 500 S	500	200	200	32	37	75	400	600	670	16	190	-
J 03 501 S	500	250	250	32	37	75	400	600	670	16	230	-
J 03 502 S	500	250	250	32	37	75	400	700	770	16	250	-
J 03 503 S	500	350	350	32	37	75	400	700	770	16	340	-
J 03 630 S	630	300	300	32	37	100	500	800	870	20	400	-
J 03 631 S	630	350	350	32	37	100	500	800	870	20	450	-
J 03 632 S	630	350	350	32	37	100	500	900	970	20	490	-
J 03 633 S	630	450	450	32	37	100	500	900	970	20	620	-
J 03 800 S	800	450	450	37	42	135	640	820	900	24	680	-
J 03 801 S	800	550	550	37	42	135	640	820	900	24	810	-

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

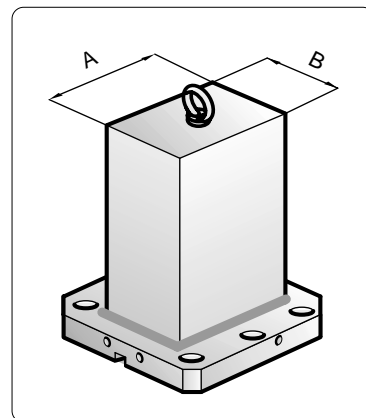
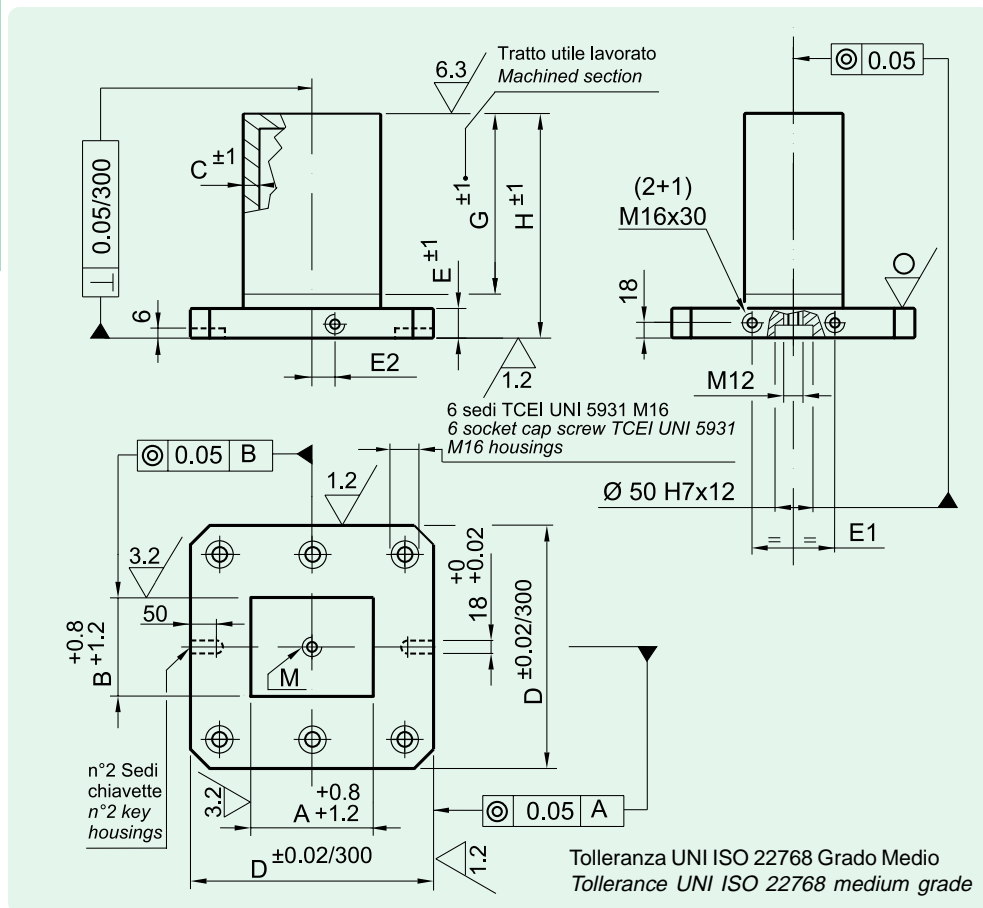
COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 03 321 C	320	150	150	27	27	50	252	400	450	12	70	-
J 03 401 C	400	250	250	32	32	55	320	500	570	16	170	-
J 03 501 C	500	250	250	32	37	75	400	600	670	16	230	-
J 03 631 C	630	350	350	37	37	100	500	800	870	20	450	-
J 03 800 C	800	450	450	37	42	135	640	820	900	24	680	-

**MATERIAL - Alluminio P A (Si Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A (Si Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 03 321 A	320	150	150	27	27	50	252	400	450	12	20	-
J 03 401 A	400	250	250	32	32	55	320	500	570	12	60	-
J 03 501 A	500	250	250	32	37	75	400	600	770	16	90	-
J 03 631 A	630	350	350	37	37	100	500	800	970	20	170	-
J 03 800 A	800	450	450	37	47	135	640	820	900	24	240	-







NOTE

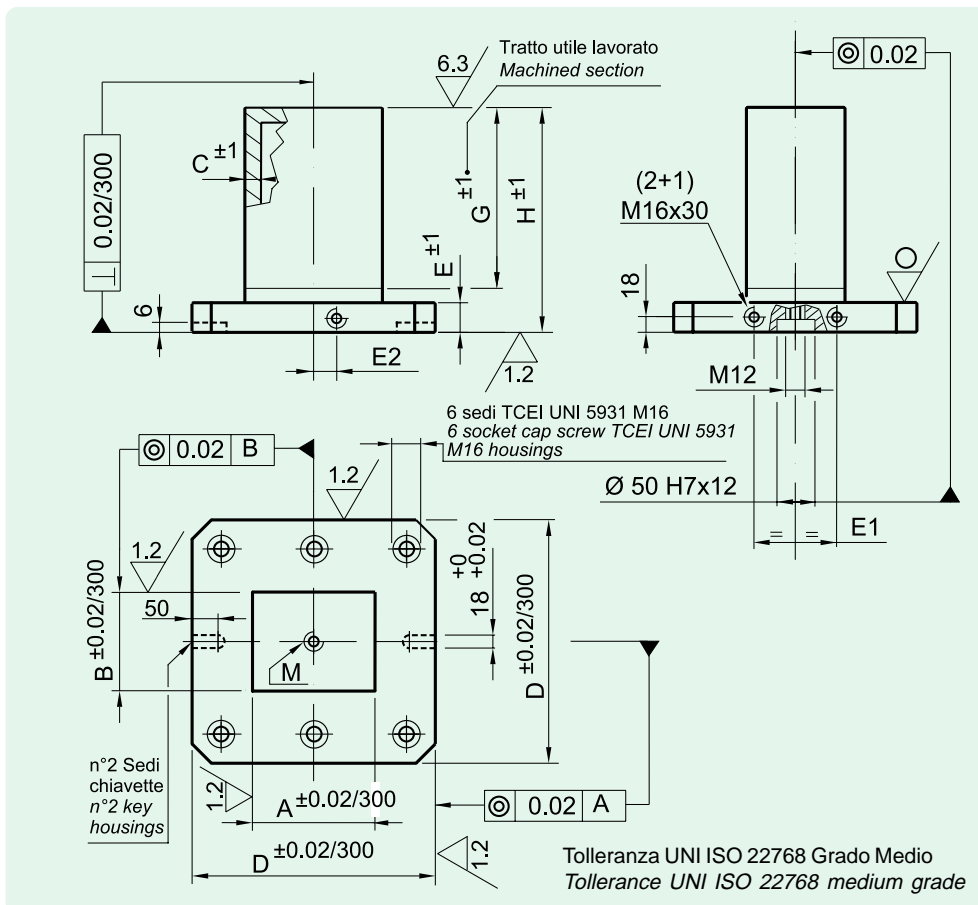
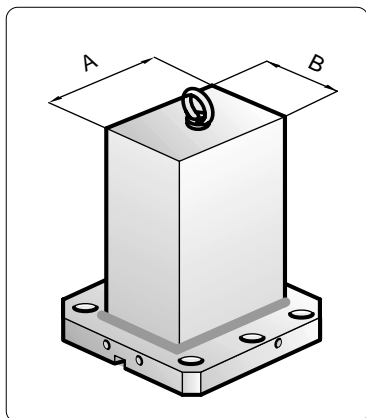


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 07 320 S	320	200	80	27	27	50	252	400	450	12	70	-
J 07 321 S	320	200	120	27	27	50	252	400	450	12	70	-
J 07 400 S	400	250	100	32	32	55	320	500	570	16	120	-
J 07 401 S	400	250	150	32	32	55	320	500	570	16	140	-
J 07 402 S	400	250	100	32	32	55	320	600	670	16	140	-
J 07 403 S	400	250	150	32	32	55	320	600	670	16	160	-
J 07 500 S	500	300	120	32	37	75	400	600	670	16	190	-
J 07 501 S	500	350	200	32	37	75	400	600	670	16	270	-
J 07 502 S	500	300	120	32	37	75	400	700	770	16	210	-
J 07 503 S	500	350	200	32	37	75	400	700	770	16	290	-
J 07 630 S	630	400	200	37	37	100	500	800	870	20	390	-
J 07 631 S	630	450	250	37	37	100	500	800	870	20	450	-
J 07 632 S	630	400	200	37	37	100	500	900	970	20	420	-
J 07 633 S	630	450	250	37	37	100	500	900	970	20	490	-
J 07 800 S	800	450	250	37	42	135	640	820	900	24	560	-
J 07 801 S	800	500	300	37	42	135	640	820	900	24	620	-

**MATERIAL - Alluminio P A [ Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Alluminio P A [ Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 07 321 A	320	200	120	27	27	50	252	400	450	12	30	-
J 07 401 A	400	250	150	32	32	55	320	500	570	12	50	-
J 07 501 A	500	350	200	32	37	75	400	600	770	16	90	-
J 07 631 A	630	450	250	37	37	100	500	800	970	20	160	-
J 07 800 A	800	500	300	37	47	135	640	820	900	24	220	-



NOTE

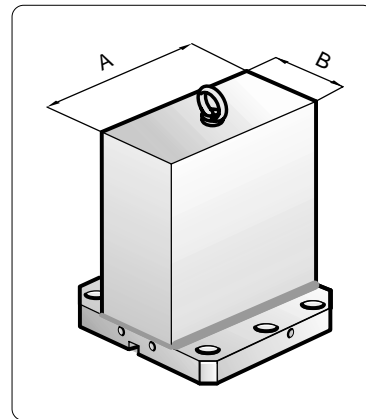
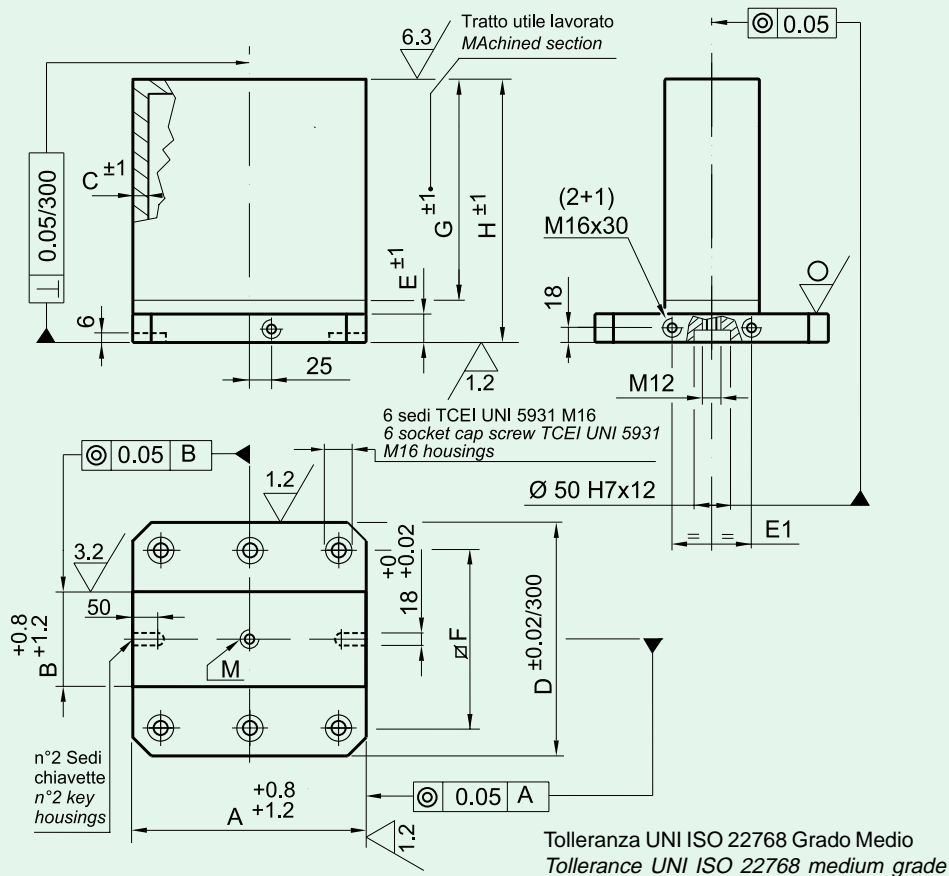
JVONNE

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 08 320 S	320	200	80	27	27	50	252	400	450	12	70	-
J 08 321 S	320	200	120	27	27	50	252	400	450	12	70	-
J 08 400 S	400	250	100	32	32	55	320	500	570	16	120	-
J 08 401 S	400	250	150	32	32	55	320	500	570	16	140	-
J 08 402 S	400	250	100	32	32	55	320	600	670	16	140	-
J 08 403 S	400	250	150	32	32	55	320	600	670	16	160	-
J 08 500 S	500	300	120	32	37	75	400	600	670	16	190	-
J 08 501 S	500	350	200	32	37	75	400	600	670	16	270	-
J 08 502 S	500	300	120	32	37	75	400	700	770	16	210	-
J 08 503 S	500	350	200	32	37	75	400	700	770	16	290	-
J 08 630 S	630	400	200	37	37	100	500	800	870	20	390	-
J 08 631 S	630	450	250	37	37	100	500	800	870	20	450	-
J 08 632 S	630	400	200	37	37	100	500	900	970	20	420	-
J 08 633 S	630	450	250	37	37	100	500	900	970	20	490	-
J 08 800 S	800	450	250	37	42	135	640	820	900	24	560	-
J 08 801 S	800	500	300	37	42	135	640	820	900	24	620	-

**MATERIAL - Alluminio P A (Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A (Si1 Mg Mn UNI 9006/4 welded and stabilised)**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 08 321 A	320	200	120	27	27	50	252	400	450	12	30	-
J 08 401 A	400	250	150	32	32	55	320	500	570	12	50	-
J 08 501 A	500	350	200	32	37	75	400	600	770	16	90	-
J 08 631 A	630	450	250	37	37	100	500	800	970	20	160	-
J 08 800 A	800	500	300	37	47	135	640	820	900	24	220	-



NOTE



**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 05 320 S	320	320	80	27	27	50	252	400	450	12	90	-
J 05 321 S	320	320	120	27	27	50	252	400	450	12	100	
J 05 400 S	400	400	100	32	32	55	320	500	570	16	170	
J 05 401 S	400	400	150	32	32	55	320	500	570	16	190	
J 05 402 S	400	400	100	32	32	55	320	600	670	16	190	
J 05 403 S	400	400	150	32	32	55	320	600	670	16	210	
J 05 500 S	500	500	120	32	37	75	400	600	670	16	260	
J 05 501 S	500	500	200	32	37	75	400	600	670	16	300	
J 05 502 S	500	500	120	32	37	75	400	700	770	16	290	
J 05 503 S	500	500	200	32	37	75	400	700	770	16	330	
J 05 630 S	630	630	200	37	37	100	500	800	870	20	520	
J 05 631 S	630	630	250	37	37	100	500	800	870	20	550	
J 05 632 S	630	630	200	37	37	100	500	900	970	20	560	
J 05 633 S	630	630	250	37	37	100	500	900	970	20	600	
J 05 800 S	800	800	250	37	42	135	640	820	900	24	760	
J 05 801 S	800	800	300	37	42	135	640	820	900	24	790	

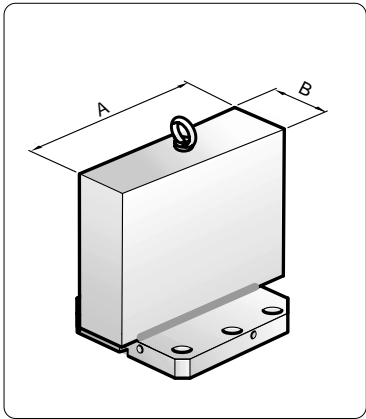
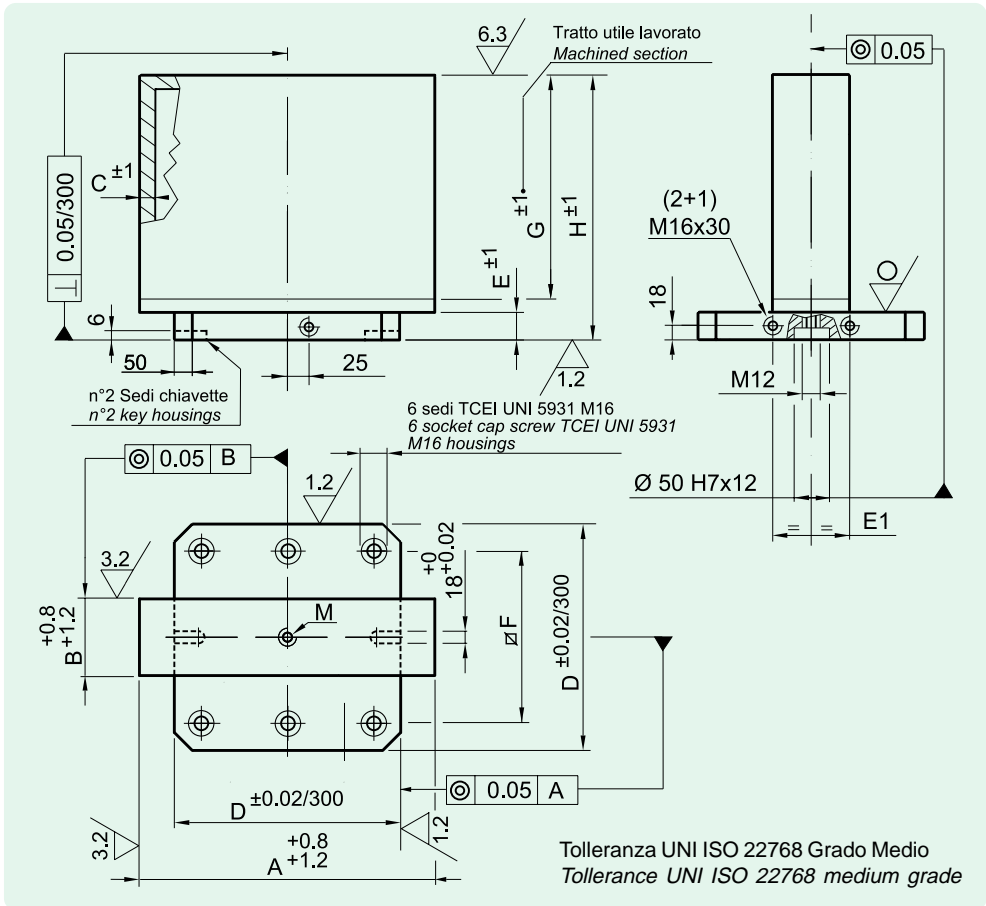
**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 05 321 C	320	320	120	27	27	50	252	400	450	12	100	
J 05 401 C	400	400	150	32	32	55	320	500	570	16	190	
J 05 501 C	500	500	200	32	37	75	400	600	670	16	300	
J 05 631 C	630	630	250	37	37	100	500	800	870	20	550	
J 05 800 C	800	800	300	37	42	135	640	820	900	24	790	

**MATERIAL - Alluminio PA [Si Mg Mn UNI 9006/4 saldato e stabilizzato - lluminium PA [Si Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 05 321 A	320	320	120	27	27	50	252	400	450	12	30	
J 05 401 A	400	400	150	32	32	55	320	500	570	12	60	
J 05 501 A	500	500	200	32	37	75	400	600	770	16	100	
J 05 631 A	630	630	250	37	37	100	500	800	970	20	190	
J 05 800 A	800	800	300	37	47	135	640	820	900	24	280	





NOTE

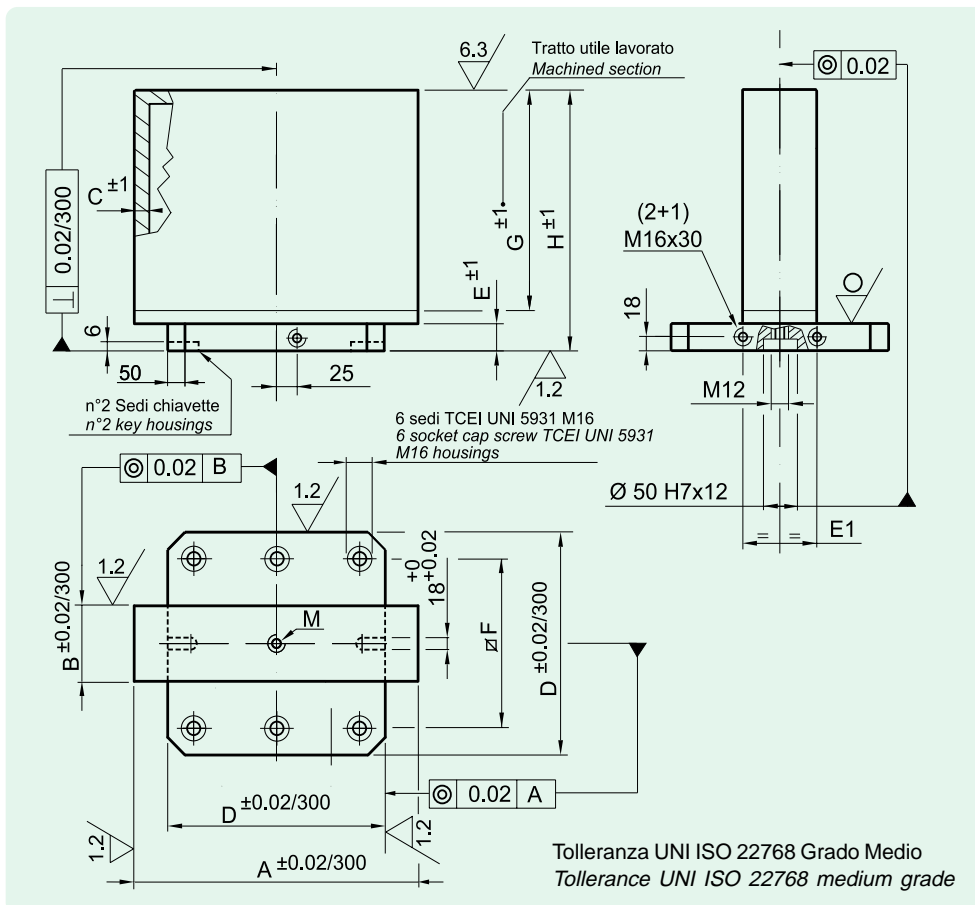
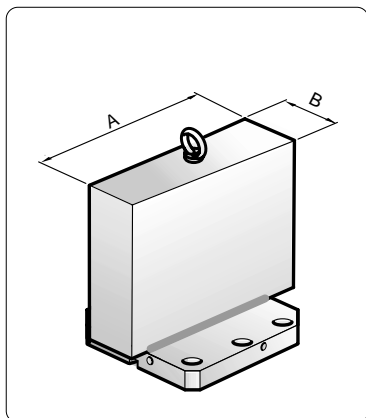


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 09 320 S	320	400	80	27	27	50	252	400	450	12	100	-
J 09 321 S	320	400	120	27	27	50	252	400	450	12	120	
J 09 400 S	400	500	100	32	32	55	320	500	570	16	200	
J 09 401 S	400	500	150	32	32	55	320	500	570	16	220	
J 09 402 S	400	500	100	32	32	55	320	600	670	16	220	
J 09 403 S	400	500	150	32	32	55	320	600	670	16	250	
J 09 500 S	500	630	120	32	37	75	400	600	670	16	310	
J 09 501 S	500	630	200	32	37	75	400	600	670	16	350	
J 09 502 S	500	630	120	32	37	75	400	700	770	16	340	
J 09 503 S	500	630	200	32	37	75	400	700	770	16	390	
J 09 630 S	630	800	200	37	37	100	500	800	870	20	610	
J 09 631 S	630	800	250	37	37	100	500	800	870	20	650	
J 09 632 S	630	800	200	37	37	100	500	900	970	20	660	
J 09 633 S	630	800	250	37	37	100	500	900	970	20	700	
J 09 800 S	800	1000	250	37	42	135	640	820	900	24	870	
J 09 801 S	800	1000	300	37	42	135	640	820	900	24	910	

**MATERIAL - Alluminio P A | Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A | Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 09 321 A	320	400	120	27	27	50	252	400	450	12	40	
J 09 401 A	400	500	150	32	32	55	320	500	570	12	70	
J 09 501 A	500	630	200	32	37	75	400	600	770	16	120	
J 09 631 A	630	800	250	37	37	100	500	800	970	20	220	
J 09 801 A	800	1000	300	37	47	135	640	820	900	24	320	



NOTE



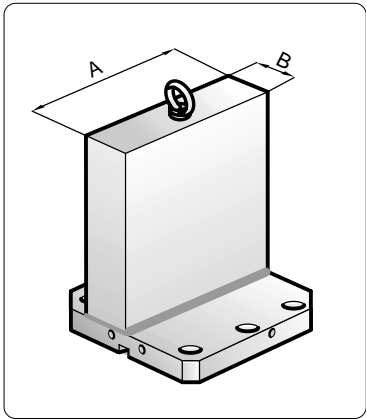
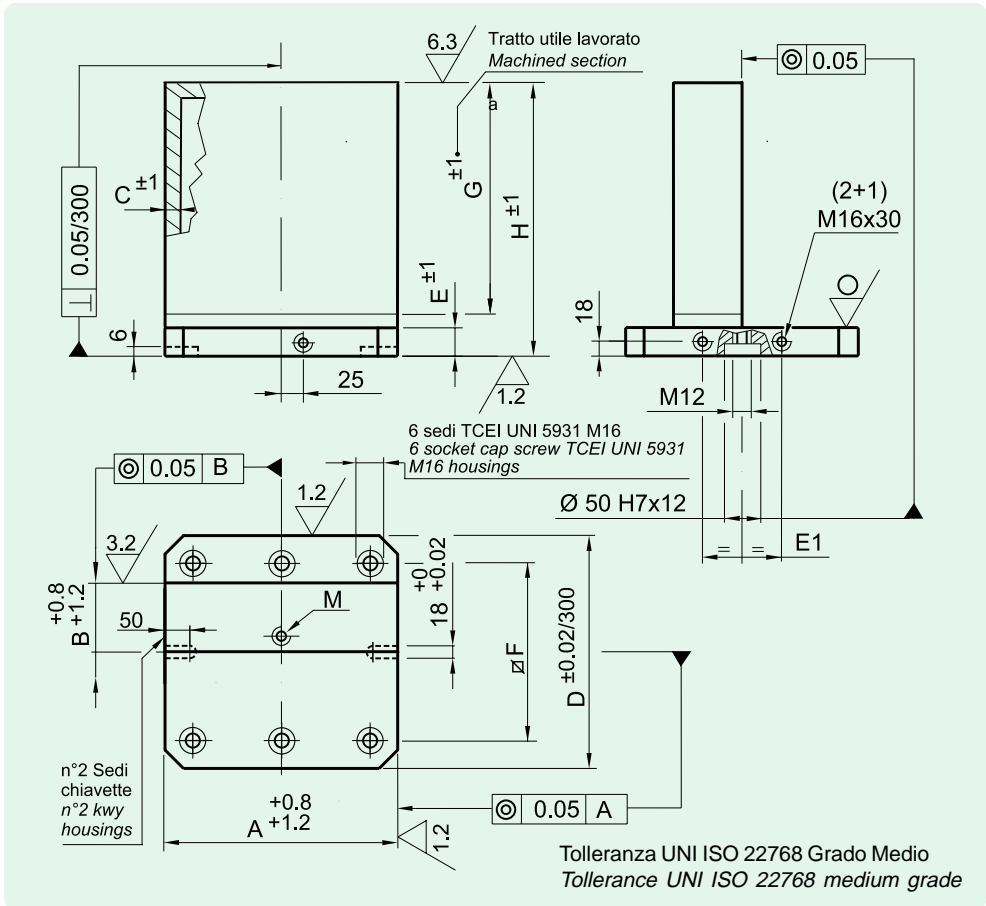
**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 10 320 S	320	400	80	27	27	50	252	400	450	12	100	-
J 10 321 S	320	400	120	27	27	50	252	400	450	12	120	
J 10 400 S	400	500	100	32	32	55	320	500	570	16	200	
J 10 401 S	400	500	150	32	32	55	320	500	570	16	220	
J 10 402 S	400	500	100	32	32	55	320	600	670	16	220	
J 10 403 S	400	500	150	32	32	55	320	600	670	16	250	
J 10 500 S	500	630	120	32	37	75	400	600	670	16	310	
J 10 501 S	500	630	200	32	37	75	400	600	670	16	350	
J 10 502 S	500	630	120	32	37	75	400	700	770	16	340	
J 10 503 S	500	630	200	32	37	75	400	700	770	16	390	
J 10 630 S	630	800	200	37	37	100	500	800	870	20	610	
J 10 631 S	630	800	250	37	37	100	500	800	870	20	650	
J 10 632 S	630	800	200	37	37	100	500	900	970	20	660	
J 10 633 S	630	800	250	37	37	100	500	900	970	20	700	
J 10 800 S	800	1000	250	37	42	135	640	820	900	24	870	
J 10 801 S	800	1000	300	37	42	135	640	820	900	24	910	

**MATERIAL - Alluminio P A I Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A I Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 10 321 A	320	400	120	27	27	50	252	400	450	12	40	
J 10 401 A	400	500	150	32	32	55	320	500	570	12	70	
J 10 501 A	500	630	200	32	37	75	400	600	770	16	120	
J 10 631 A	630	800	250	37	37	100	500	800	970	20	220	
J 10 801 A	800	1000	300	37	47	135	640	820	900	24	320	





NOTE

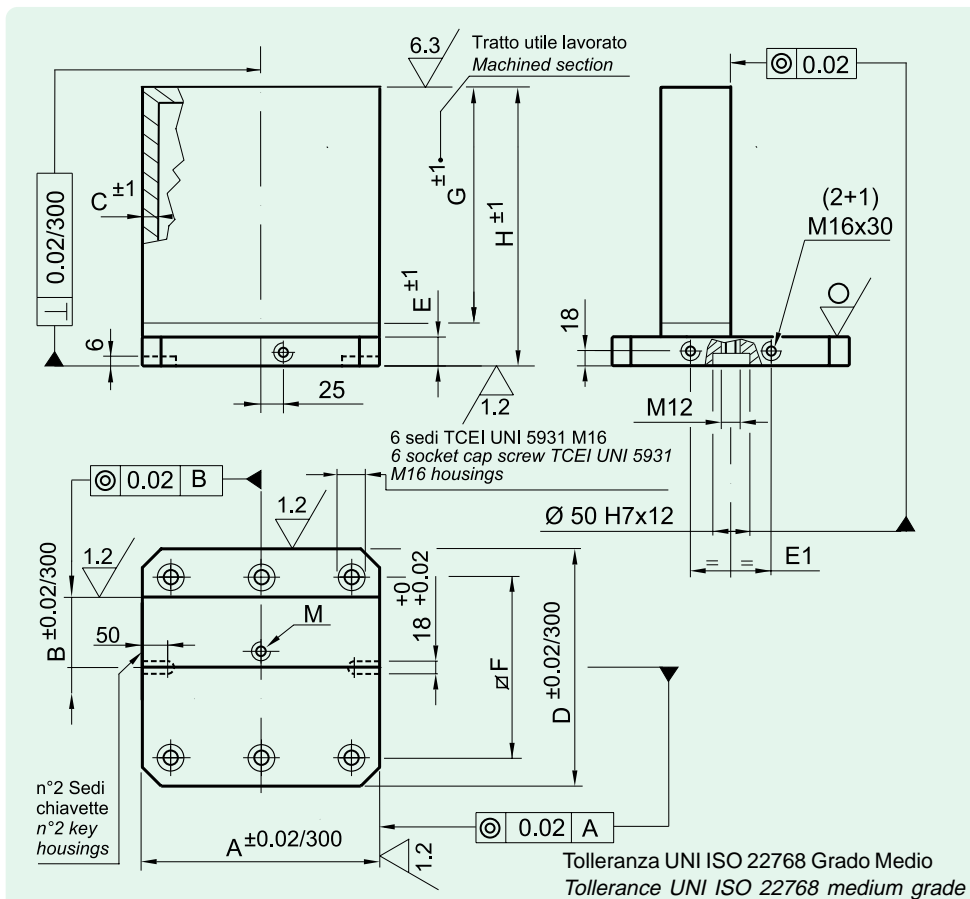
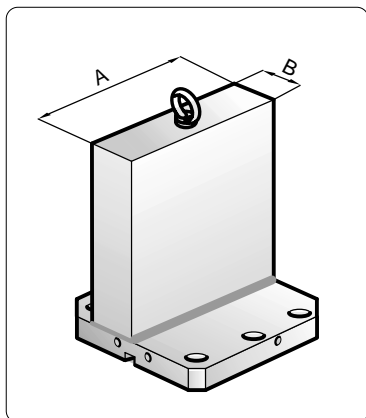
**JVONNE**

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 11 320 S	320	320	80	27	27	50	252	400	450	12	90	-
J 11 400 S	400	400	100	32	32	55	320	500	570	16	170	
J 11 401 S	400	400	100	32	32	55	320	600	670	16	190	
J 11 500 S	500	500	120	32	37	75	400	600	670	16	260	
J 11 501 S	500	500	120	32	37	75	400	700	770	16	290	
J 11 630 S	630	630	200	37	37	100	500	800	870	20	520	
J 11 631 S	630	630	200	37	37	100	500	900	970	20	560	
J 11 800 S	800	800	250	37	42	135	640	820	900	24	760	

**MATERIAL - Alluminio P A (Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A (Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 11 320 A	320	320	80	27	27	50	252	400	450	12	30	
J 11 400 A	400	400	100	32	32	55	320	500	570	12	60	
J 11 500 A	500	500	120	32	37	75	400	600	770	16	90	
J 11 630 A	630	630	200	37	37	100	500	800	970	20	180	
J 11 800 A	800	800	250	37	47	135	640	820	900	24	270	



NOTE

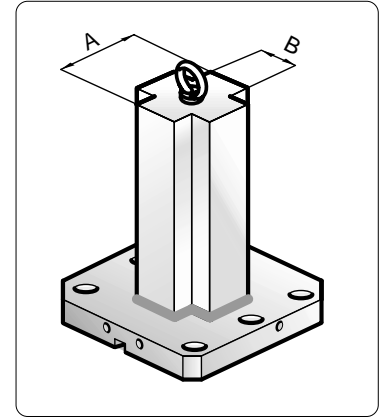
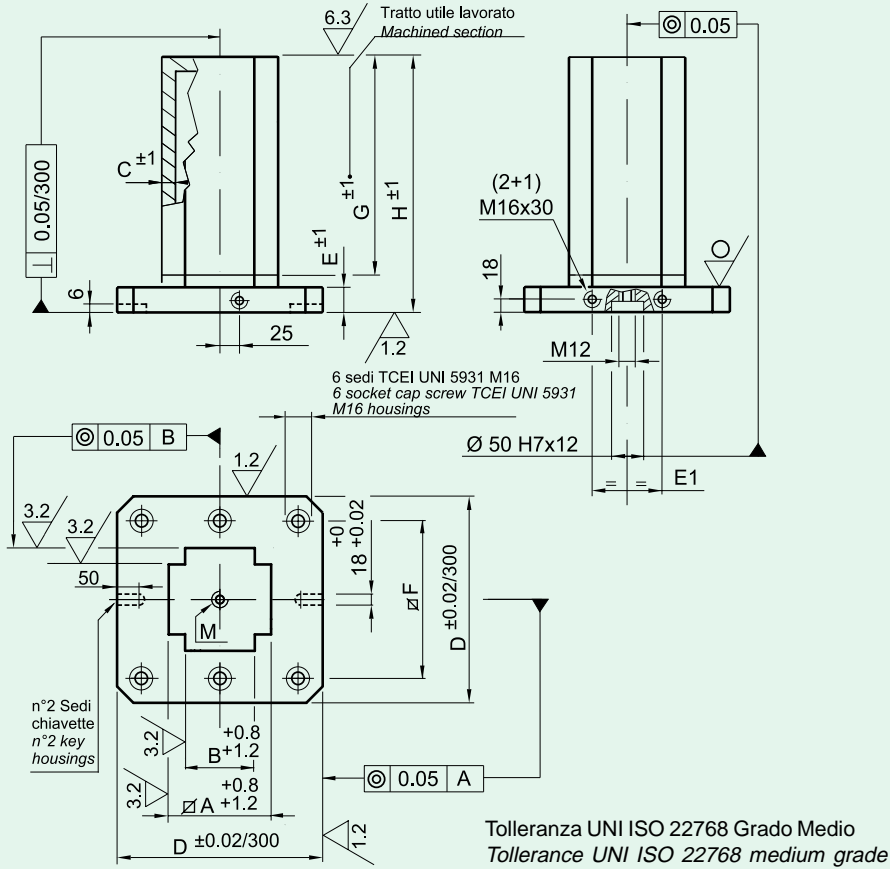
JVONNE

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 12 320 S	320	320	80	27	27	50	252	400	450	12	90	-
J 12 400 S	400	400	100	32	32	55	320	500	570	16	170	
J 12 401 S	400	400	100	32	32	55	320	600	670	16	190	
J 12 500 S	500	500	120	32	37	75	400	600	670	16	260	
J 12 501 S	500	500	120	32	37	75	400	700	770	16	290	
J 12 630 S	630	630	200	37	37	100	500	800	870	20	520	
J 12 631 S	630	630	200	37	37	100	500	900	970	20	560	
J 12 800 S	800	800	250	37	42	135	640	820	900	24	760	

**MATERIAL - Alluminio P A I Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A I Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 12 320 A	320	320	80	27	27	50	252	400	450	12	30	
J 12 400 A	400	400	100	32	32	55	320	500	570	12	60	
J 12 500 A	500	500	120	32	37	75	400	600	770	16	90	
J 12 630 A	630	630	200	37	37	100	500	800	970	20	180	
J 12 800 A	800	800	250	37	47	135	640	820	900	24	270	



NOTE

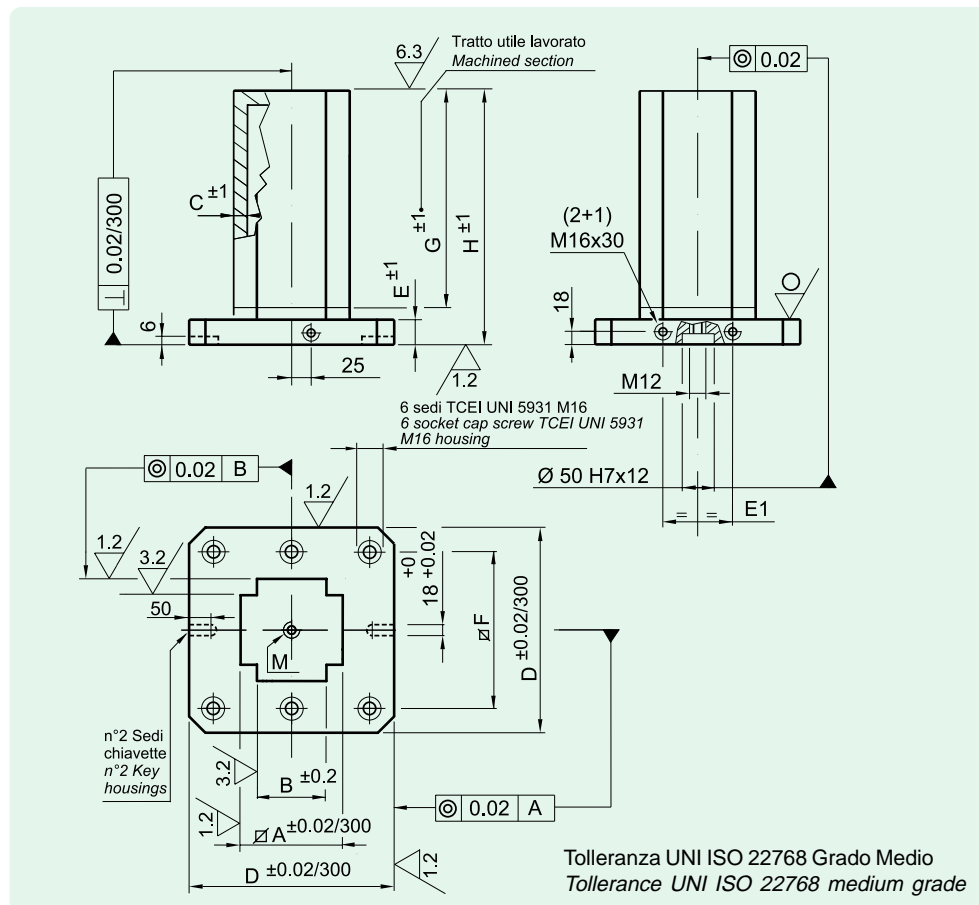
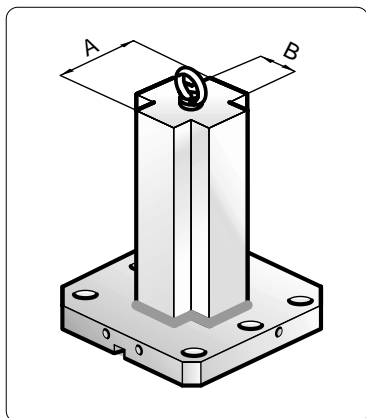


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 13 320 S	320	100	60	37	27	50	252	400	450	12	40	-
J 13 321 S	320	150	100	37	27	50	252	400	450	12	70	
J 13 400 S	400	200	100	37	32	55	320	500	570	16	130	
J 13 401 S	400	250	150	37	32	55	320	500	570	16	170	
J 13 500 S	500	250	125	37	37	75	400	600	670	16	210	
J 13 501 S	500	300	150	37	37	75	400	600	670	16	250	
J 13 630 S	630	350	150	37	37	100	500	800	870	20	330	
J 13 631 S	630	400	200	37	37	100	500	800	870	20	390	
J 13 800 S	800	400	200	37	42	135	640	820	900	24	500	
J 13 801 S	800	500	300	37	42	135	640	820	900	24	620	

**MATERIAL - Alluminio P A (Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A (Si1 Mg Mn UNI 9006/4 welded and stabilised)**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 13 321 A	320	100	60	37	27	50	252	400	450	12	20	
J 13 401 A	400	200	100	37	32	55	320	500	570	12	40	
J 13 501 A	500	250	125	37	37	75	400	600	770	16	70	
J 13 631 A	630	300	150	37	37	100	500	800	970	20	110	
J 13 801 A	800	400	200	37	47	135	640	820	900	24	180	



NOTE

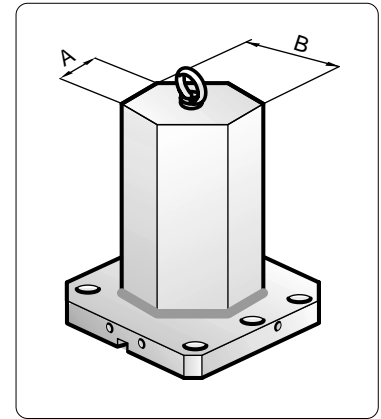
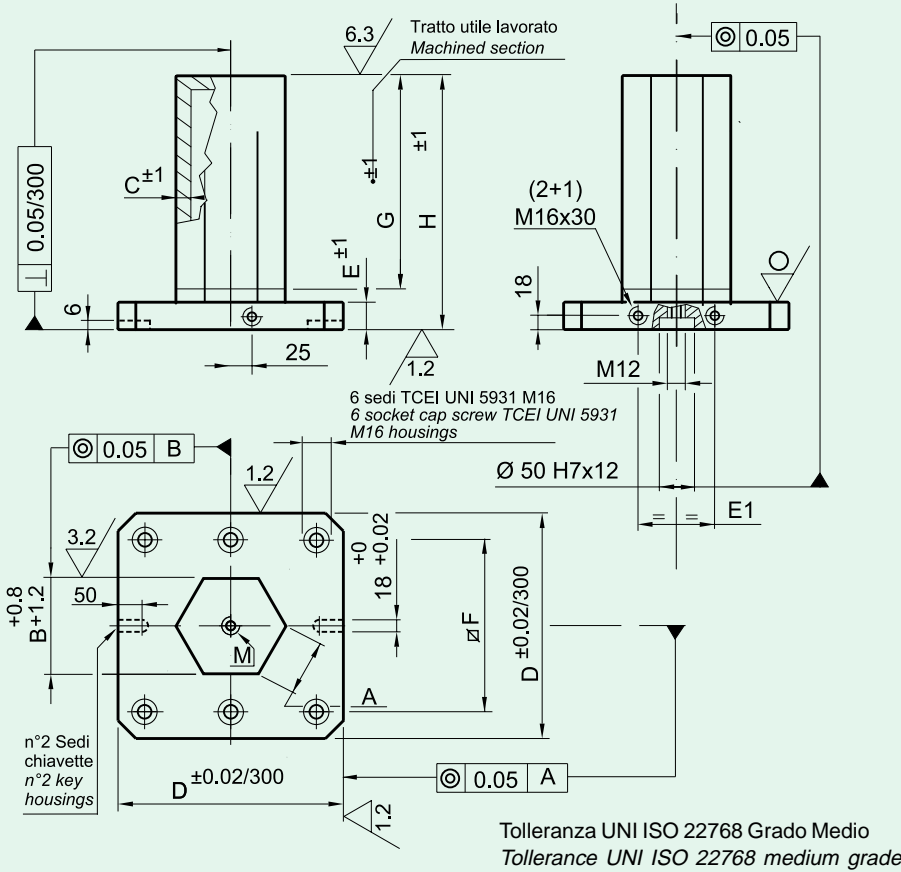


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**


COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 14 320 S	320	100	60	37	27	50	252	400	450	12	40	-
J 14 321 S	320	150	100	37	27	50	252	400	450	12	70	
J 14 400 S	400	200	100	37	32	55	320	500	570	16	130	
J 14 401 S	400	250	150	37	32	55	320	500	570	16	170	
J 14 500 S	500	250	125	37	37	75	400	600	670	16	210	
J 14 501 S	500	300	150	37	37	75	400	600	670	16	250	
J 14 630 S	630	350	150	37	37	100	500	800	870	20	330	
J 14 631 S	630	400	200	37	37	100	500	800	870	20	390	
J 14 800 S	800	400	200	37	42	135	640	820	900	24	500	
J 14 801 S	800	500	300	37	42	135	640	820	900	24	620	

**MATERIAL - Alluminio P A | Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A | Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 14 321 A	320	100	60	37	27	50	252	400	450	12	20	
J 14 401 A	400	200	100	37	32	55	320	500	570	12	40	
J 14 501 A	500	250	125	37	37	75	400	600	770	16	70	
J 14 631 A	630	300	150	37	37	100	500	800	970	20	110	
J 14 801 A	800	400	200	37	47	135	640	820	900	24	180	



NOTE



**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

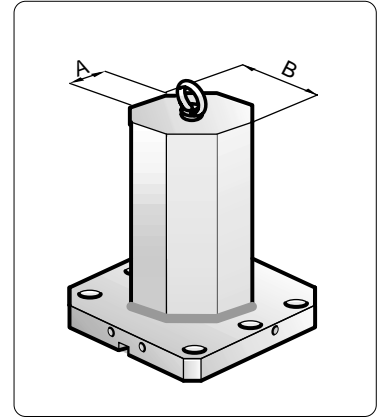
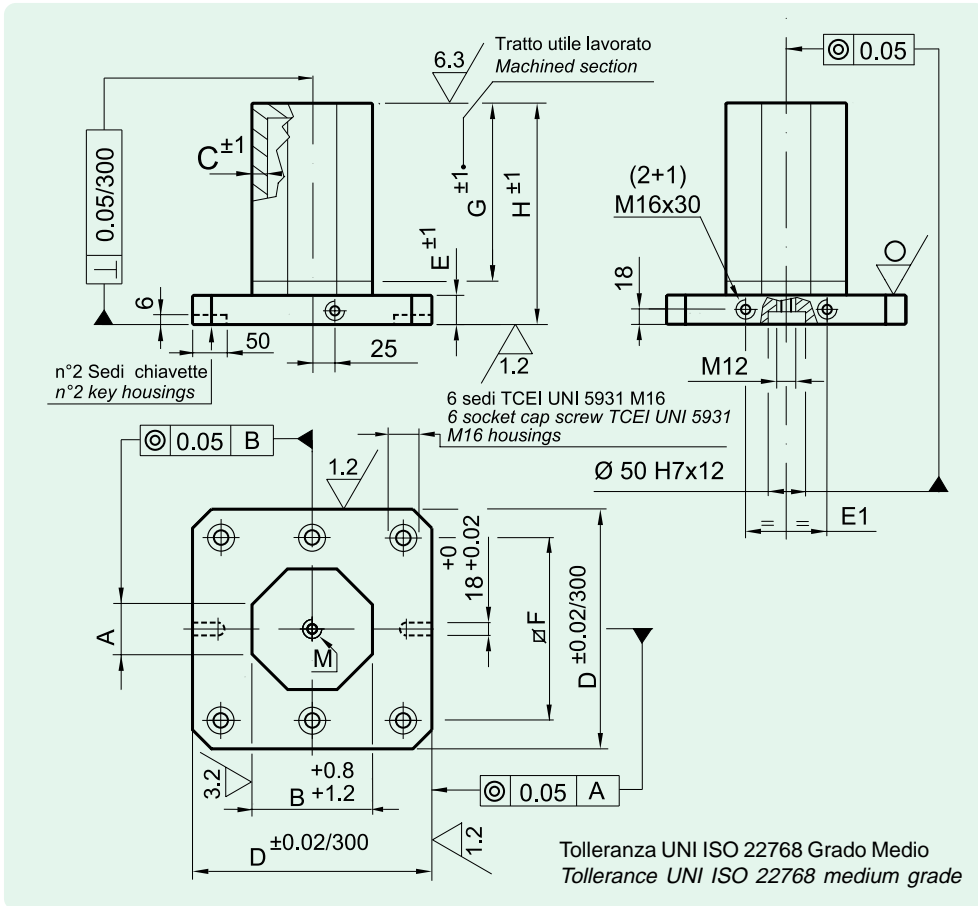
COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 15 320 S	320	115	200	18	27	50	252	400	450	12	60	-
J 15 400 S	400	145	250	24	32	55	320	600	670	16	130	
J 15 500 S	500	173	300	22	37	75	400	700	770	16	190	
J 15 630 S	630	202	350	22	37	100	500	900	970	20	290	
J 15 800 S	800	230	400	26	42	135	640	820	900	24	430	

**MATERIAL - Alluminio P A l Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A l Si1 Mg Mn UNI 9006/welded and stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	daN - Kg	Euro
J 15 320 A	320	115	200	32	27	50	252	400	450	12	30	
J 15 400 A	400	140	250	32	32	55	320	500	570	12	50	
J 15 500 A	500	170	300	32	37	75	400	600	770	16	70	
J 15 630 A	630	200	350	32	37	100	500	800	970	20	120	
J 15 800 A	800	230	400	37	47	135	640	820	900	24	190	







NOTE

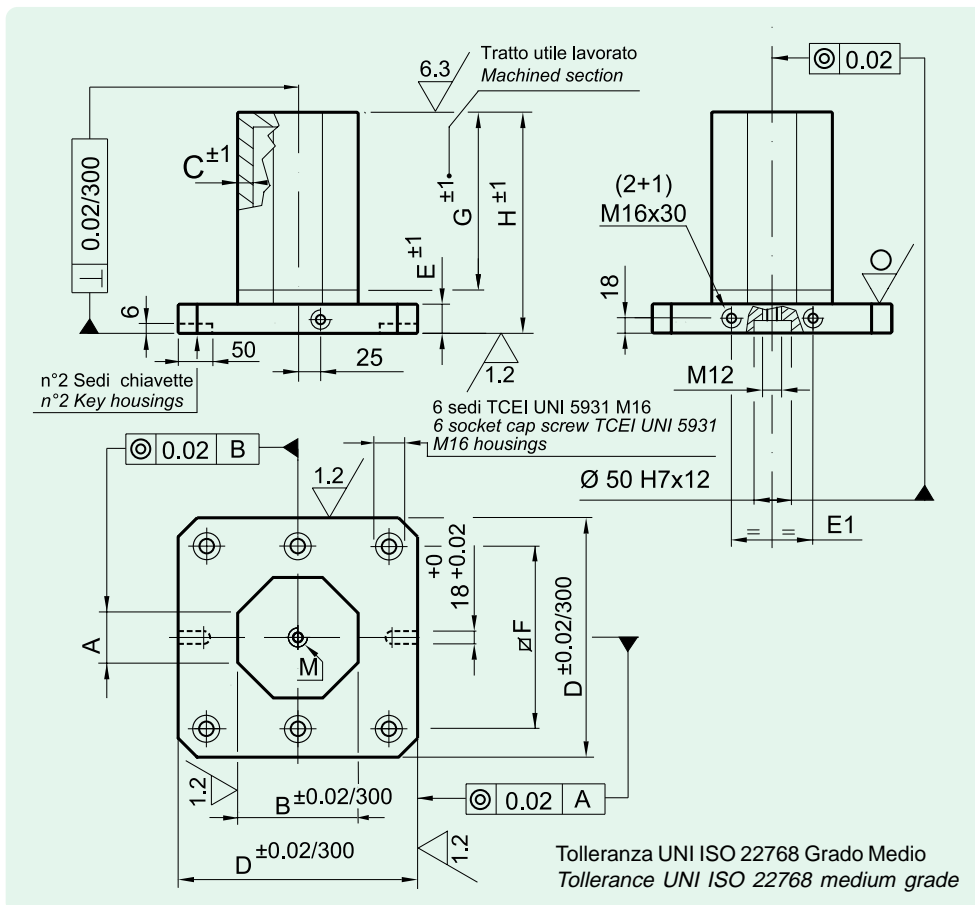
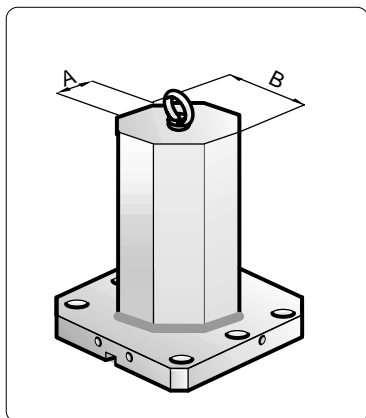


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 17 320 S	320	83	200	18	27	50	252	400	450	12	70	-
J 17 400 S	400	103	250	24	32	55	320	600	670	16	130	
J 17 500 S	500	124	300	22	37	75	400	700	770	16	190	
J 17 630 S	630	145	350	22	37	100	500	900	970	20	290	
J 17 800 S	800	165	400	26	42	135	640	820	900	24	430	

**MATERIAL - Alluminio P A (Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A (Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	daN - Kg	Euro
J 17 320 A	320	83	200	32	27	50	252	400	450	12	30	
J 17 400 A	400	103	250	32	32	55	320	500	570	12	50	
J 17 500 A	500	124	300	32	37	75	400	600	770	16	70	
J 17 630 A	630	145	350	32	37	100	500	800	970	20	120	
J 17 800 A	800	165	400	37	47	135	640	820	900	24	190	



NOTE

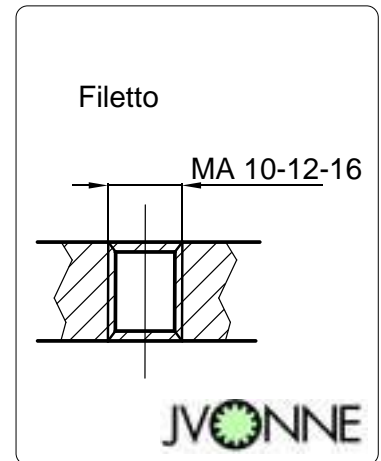
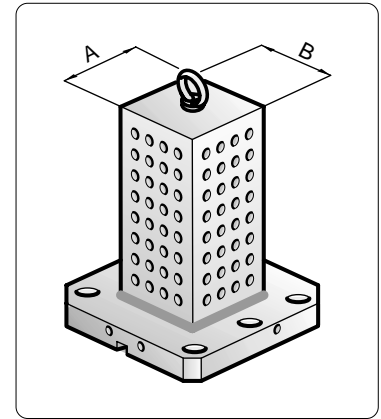
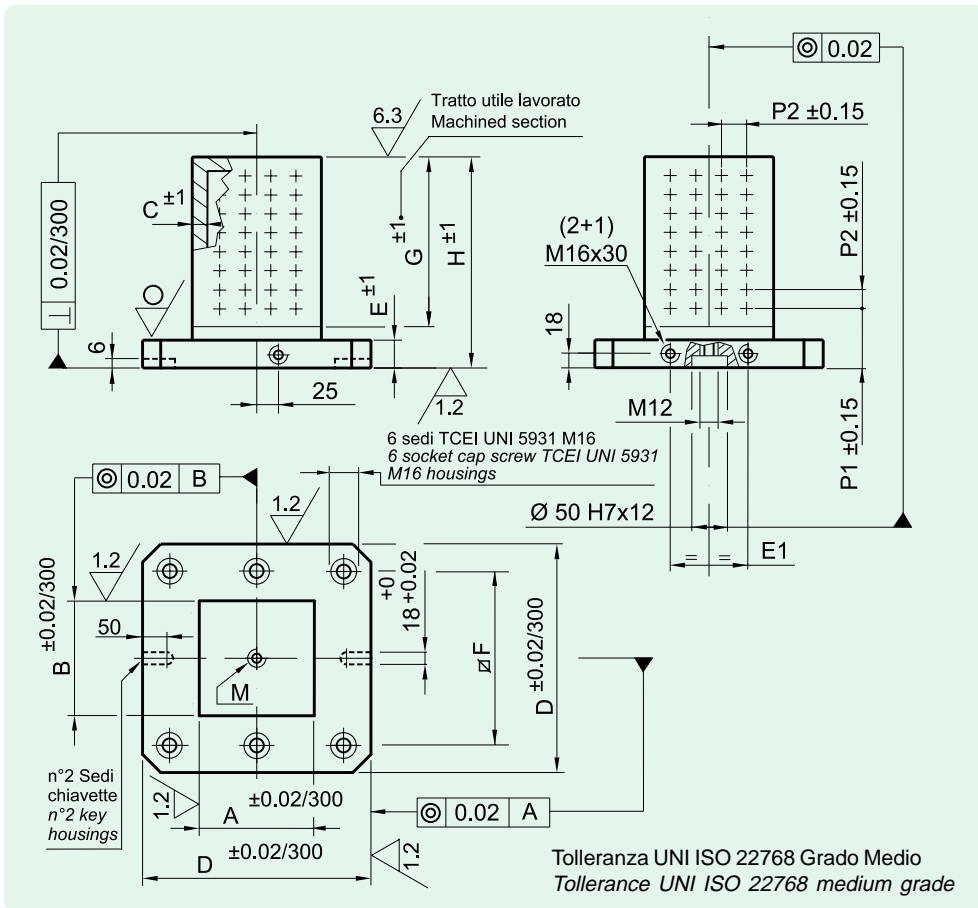


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M			daN - Kg	Euro
J 18 320 S	320	83	200	30	27	50	252	400	450	12			70	-
J 18 400 S	400	103	250	29	32	55	320	600	670	16			130	
J 18 500 S	500	124	300	25	37	75	400	700	770	16			190	
J 18 630 S	630	145	350	25	37	100	500	900	970	20			290	
J 18 800 S	800	165	400	22	42	135	640	820	900	24			430	

**MATERIAL - Alluminio P A ( Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A ( Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M			daN - Kg	Euro
J 18 320 A	320	83	200	32	27	50	252	400	450	12			30	
J 18 400 A	400	103	250	32	32	55	320	500	570	12			50	
J 18 500 A	500	124	300	32	37	75	400	600	770	16			70	
J 18 630 A	630	145	350	32	37	100	500	800	970	20			120	
J 18 800 A	800	165	400	37	47	135	640	820	900	24			190	

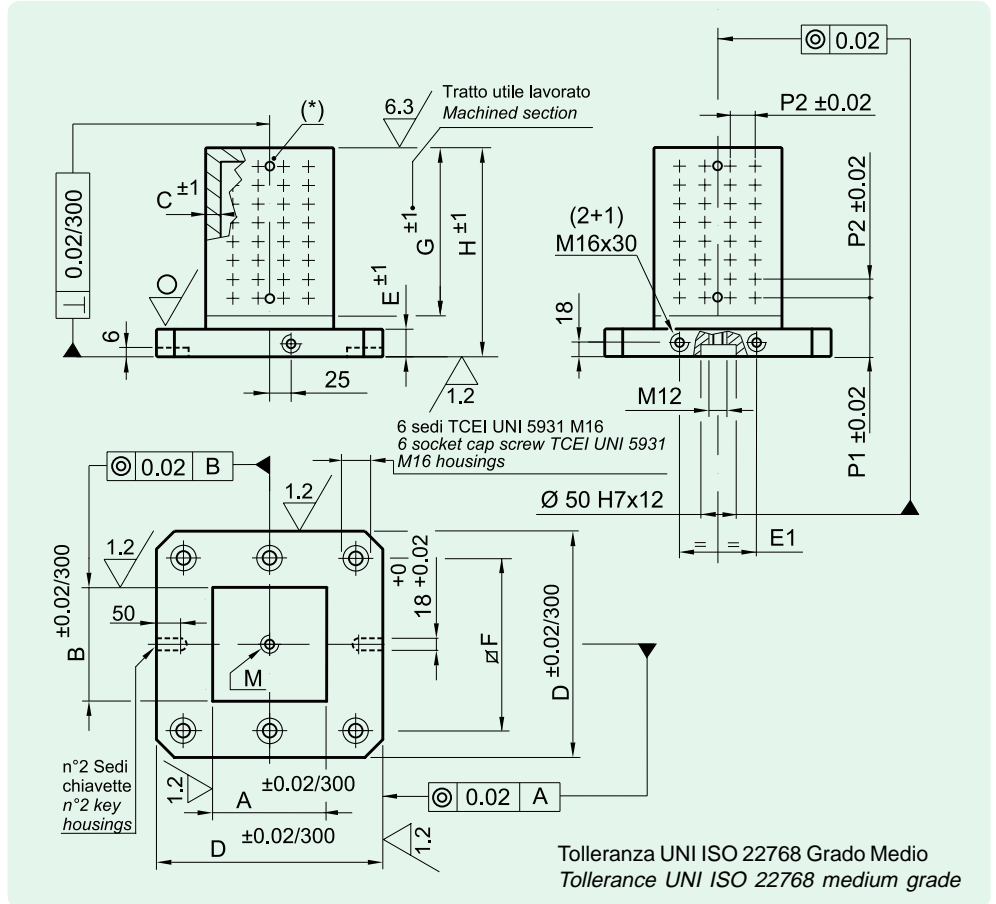
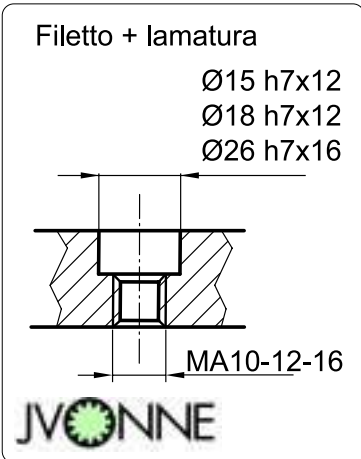
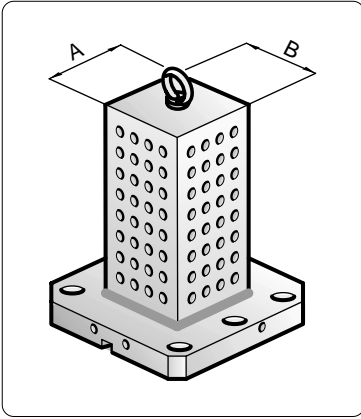


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 19 321 S	320	150	150	27	27	50	252	400	450	12	100	40	10	70	-
J 19 401 S	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 19 501 S	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 19 631 S	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 19 800 S	800	450	450	37	42	135	640	820	900	24	120	80	16	680	

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 19 321 C	320	150	150	27	27	50	252	400	450	12	100	40	10	70	
J 19 401 C	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 19 501 C	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 19 631 C	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 19 800 C	800	450	450	37	42	135	640	820	900	24	120	80	16	680	



**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

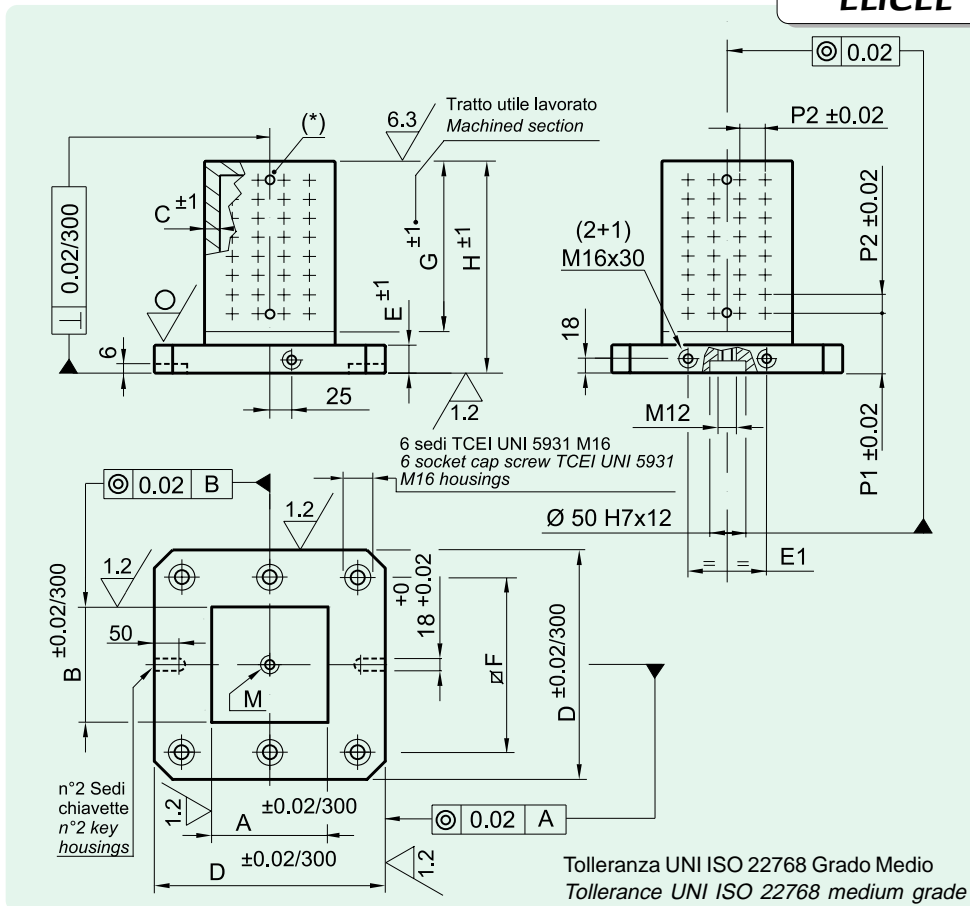
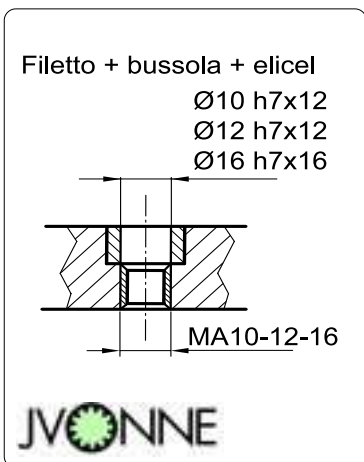
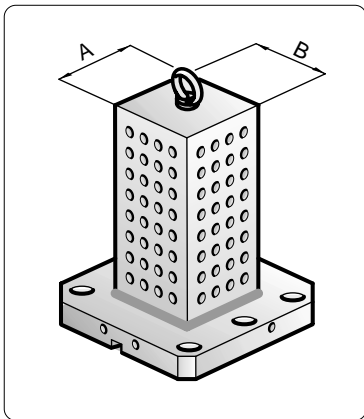
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 20 321 S	320	150	150	27	27	50	252	400	450	12	100	40	10	70	-
J 20 401 S	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 20 501 S	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 20 631 S	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 20 800 S	800	450	450	37	42	135	640	820	900	24	120	80	16	680	

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 20 321 C	320	150	150	27	27	50	252	400	450	12	100	40	10	70	
J 20 401 C	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 20 501 C	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 20 631 C	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 20 800 C	800	450	450	37	42	135	640	820	900	24	120	80	16	680	

(\*) = Fori calibrati per il centraggio delle soprapiastrre come a pag. 34 (scheda J 31)





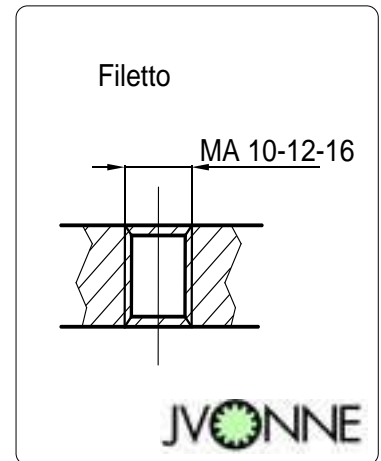
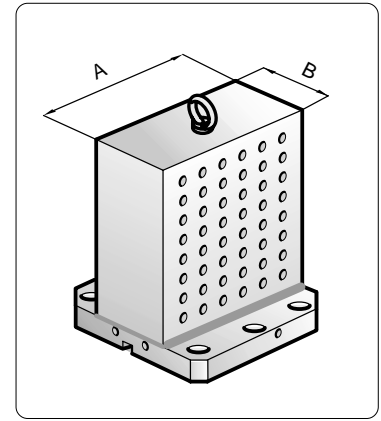
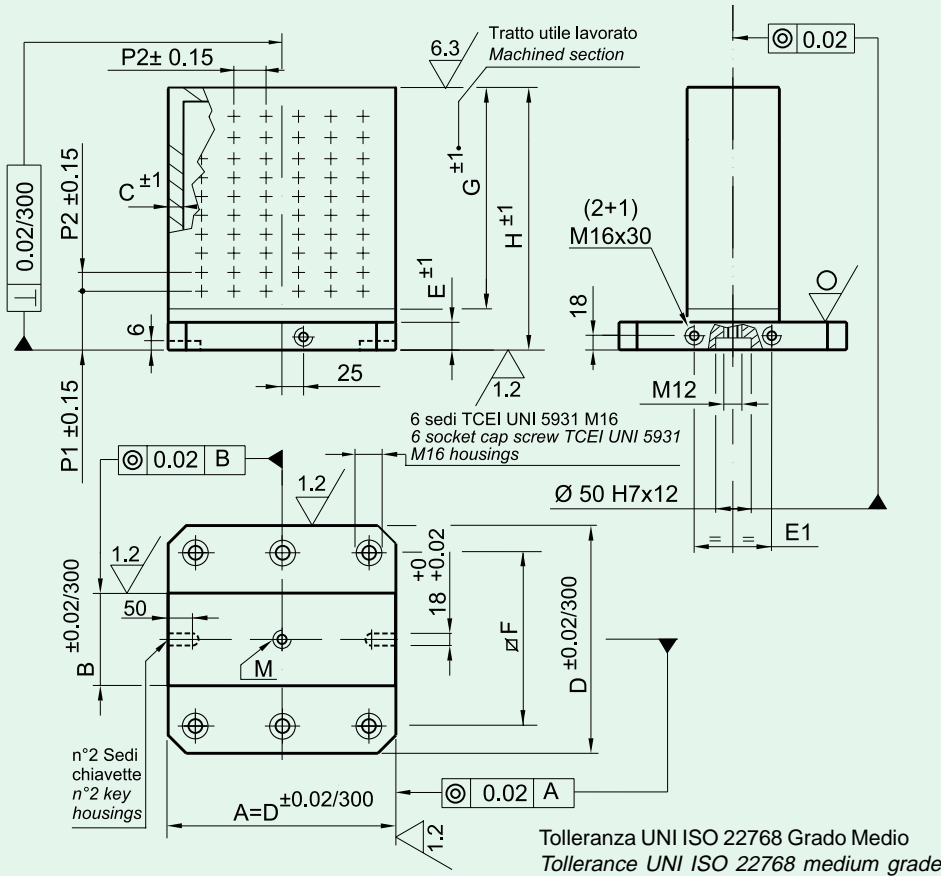
MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised															
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 22 321 S	320	150	150	27	27	50	252	400	450	12	100	40	10	70	-
J 22 401 S	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 22 501 S	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 22 631 S	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 22 800 S	800	450	450	37	42	135	640	820	900	24	120	80	16	680	

MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised															
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 22 321 C	320	150	150	27	27	50	252	400	450	12	100	40	10	70	
J 22 401 C	400	250	250	32	32	55	320	500	570	16	125	50	12	170	
J 22 501 C	500	250	250	32	37	75	400	600	670	16	125	50	12	230	
J 22 631 C	630	350	350	37	37	100	500	800	870	20	125	50	16	450	
J 22 800 C	800	450	450	37	42	135	640	820	900	24	120	80	16	680	

MATERIAL - Alluminio P A l Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A l Si1 Mg Mn UNI 9006/4 welded and stabilised															
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 22 320 A	320	150	150	27	27	50	252	400	450	12	100	40	10	20	
J 22 400 A	400	250	250	32	32	55	320	500	570	12	125	50	12	60	
J 22 500 A	500	250	250	32	37	75	400	600	770	16	125	50	12	80	
J 22 630 A	630	350	350	37	37	100	500	800	870	20	125	50	16	160	
J 22 800 A	800	450	450	37	47	135	640	820	900	24	120	80	16	240	

(\* ) = Fori calibrati per il centraggio delle soprapiastre come a pag. 34 (scheda J 31)



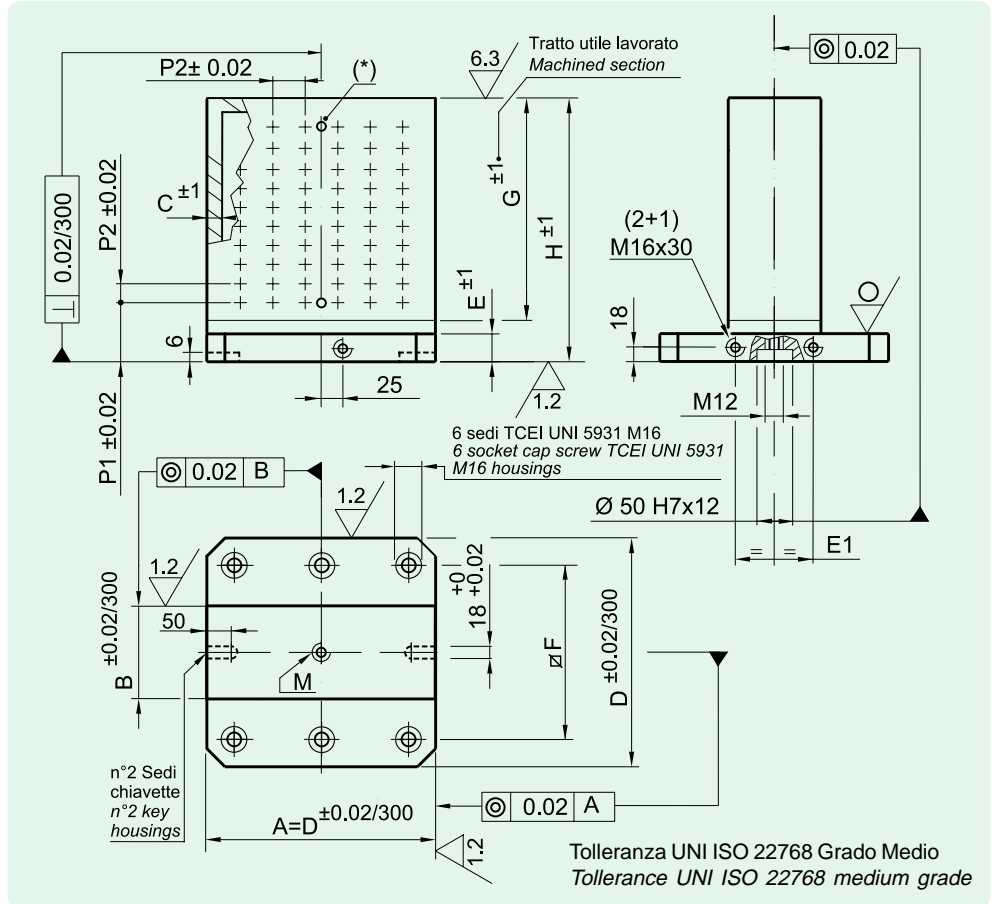
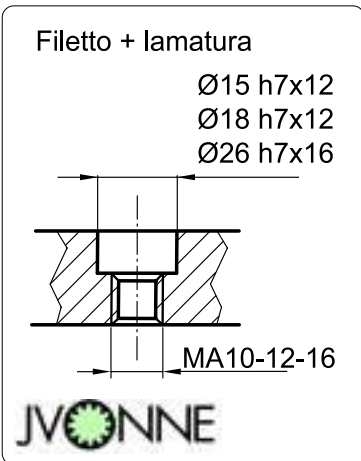
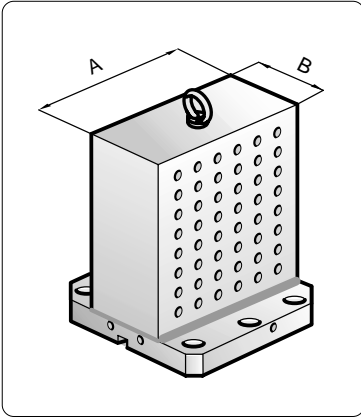


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 23 321 S	320	320	120	27	27	50	252	400	450	12	100	40	10	100	-
J 23 401 S	400	400	150	32	32	55	320	500	570	16	125	50	12	190	
J 23 501 S	500	500	200	32	37	75	400	600	670	16	125	50	12	300	
J 23 631 S	630	630	250	37	37	100	500	815	870	20	125	50	16	550	
J 23 800 S	800	800	300	37	42	135	640	820	900	24	120	80	16	790	

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

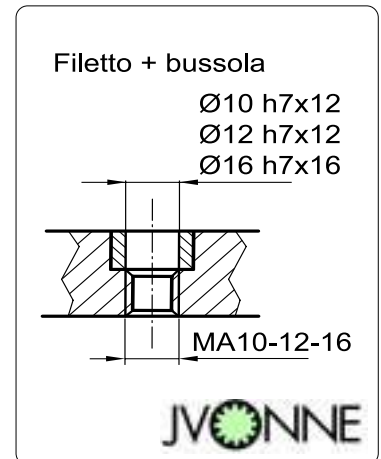
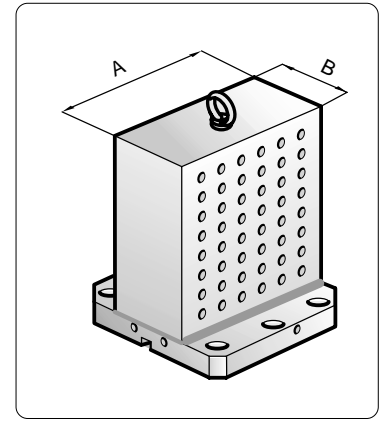
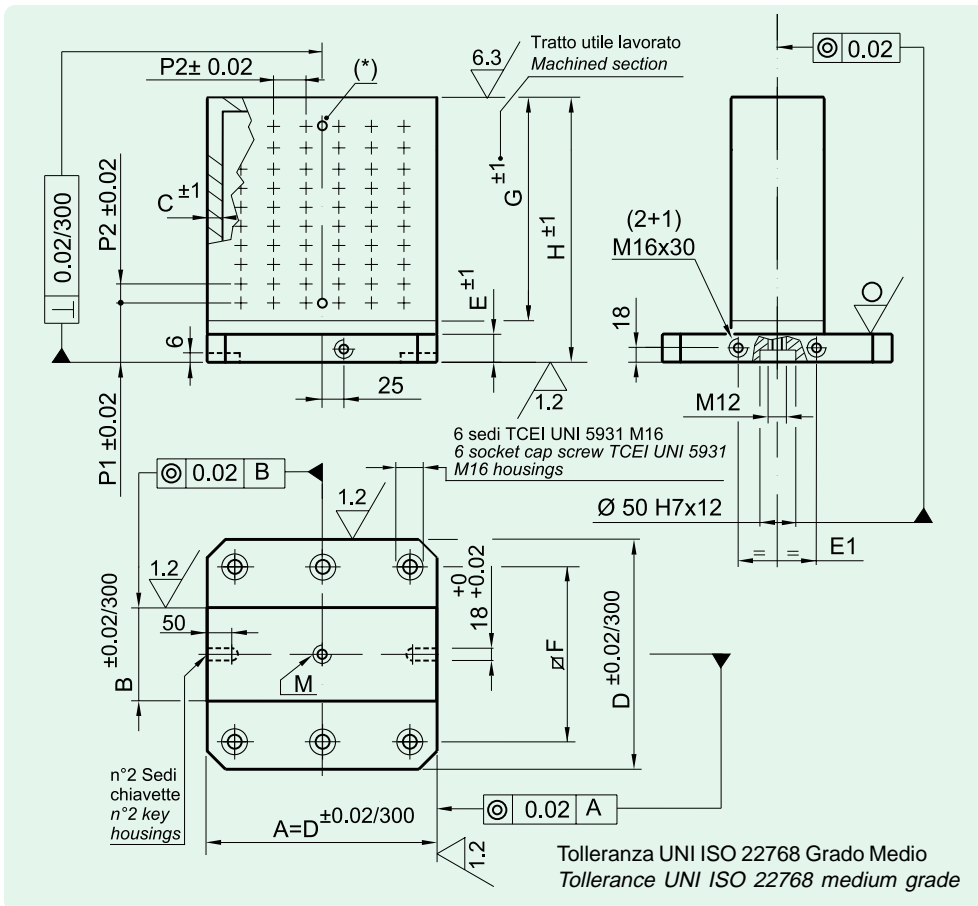
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 23 321 C	320	320	120	27	27	50	252	400	450	12	100	40	10	100	
J 23 401 C	400	400	150	32	32	55	320	500	570	16	125	50	12	190	
J 23 501 C	500	500	200	32	37	75	400	600	670	16	125	50	12	300	
J 23 631 C	630	630	250	37	37	100	500	815	870	20	125	50	16	550	
J 23 801 C	800	800	300	37	42	135	640	820	900	24	120	80	16	790	



MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised																
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro	
J 24 321 S	320	320	120	27	27	50	252	400	450	12	100	40	10	100	-	
J 24 401 S	400	400	150	32	32	55	320	500	570	16	125	50	12	190		
J 24 501 S	500	500	200	32	37	75	400	600	670	16	125	50	12	300		
J 24 631 S	630	630	250	37	37	100	500	815	870	20	125	50	16	550		
J 24 801 S	800	800	300	37	42	135	640	820	900	24	120	80	16	790		

MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised																
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	MA	daN - Kg	Euro	
J 24 321 C	320	320	120	27	27	50	252	400	450	12	100	40	10	100		
J 24 401 C	400	400	150	32	32	55	320	500	570	16	125	50	12	190		
J 24 501 C	500	500	200	32	37	75	400	600	670	16	125	50	12	300		
J 24 631 C	630	630	250	37	37	100	500	815	870	20	125	50	16	550		
J 24 801 C	800	800	300	37	42	135	640	820	900	24	120	80	16	790		

(\*) = Fori calibrati per il centraggio delle soprapiastre come a pag. 35 (scheda J 32)

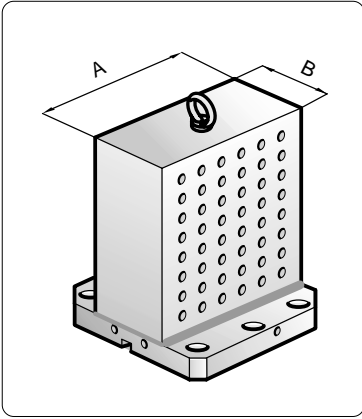


MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised															
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 25 321 S	320	320	120	27	27	50	252	400	450	12	100	40	10	100	-
J 25 401 S	400	400	150	32	32	55	320	500	570	16	125	50	12	190	-
J 25 501 S	500	500	200	32	37	75	400	600	670	16	125	50	12	300	-
J 25 631 S	630	630	250	37	37	100	500	815	870	20	125	50	16	550	-
J 25 801 S	800	800	300	37	42	135	640	820	900	24	120	80	16	790	-

MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised															
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 25 321 C	320	320	120	27	27	50	252	400	450	12	100	40	10	100	-
J 25 401 C	400	400	150	32	32	55	320	500	570	16	125	50	12	190	-
J 25 501 C	500	500	200	32	37	75	400	600	670	16	125	50	12	300	-
J 25 631 C	630	630	250	37	37	100	500	815	870	20	125	50	16	550	-
J 25 801 C	800	800	300	37	42	135	640	820	900	24	120	80	16	790	-

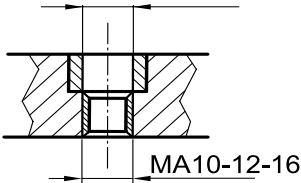
MATERIAL - Alluminio P A ( Si1 Mg Mn UNI 9006/4 saldato e stabilizzato -Alluminium P A ( Si1 Mg Mn UNI 9006/4 welded and stabilised															
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 25 321 A	320	320	120	27	27	50	252	400	450	12	100	40	10	30	-
J 25 401 A	400	400	150	32	32	55	320	500	570	12	125	50	12	60	-
J 25 501 A	500	500	200	32	37	75	400	600	770	16	125	50	12	100	-
J 25 631 A	630	630	250	37	37	100	500	815	870	20	125	50	16	190	-
J 25 801 A	800	800	300	37	47	135	640	820	900	24	120	80	16	280	-

(\*) = Fori calibrati per il centraggio delle soprapiastre come a pag. 35 (scheda J 32)

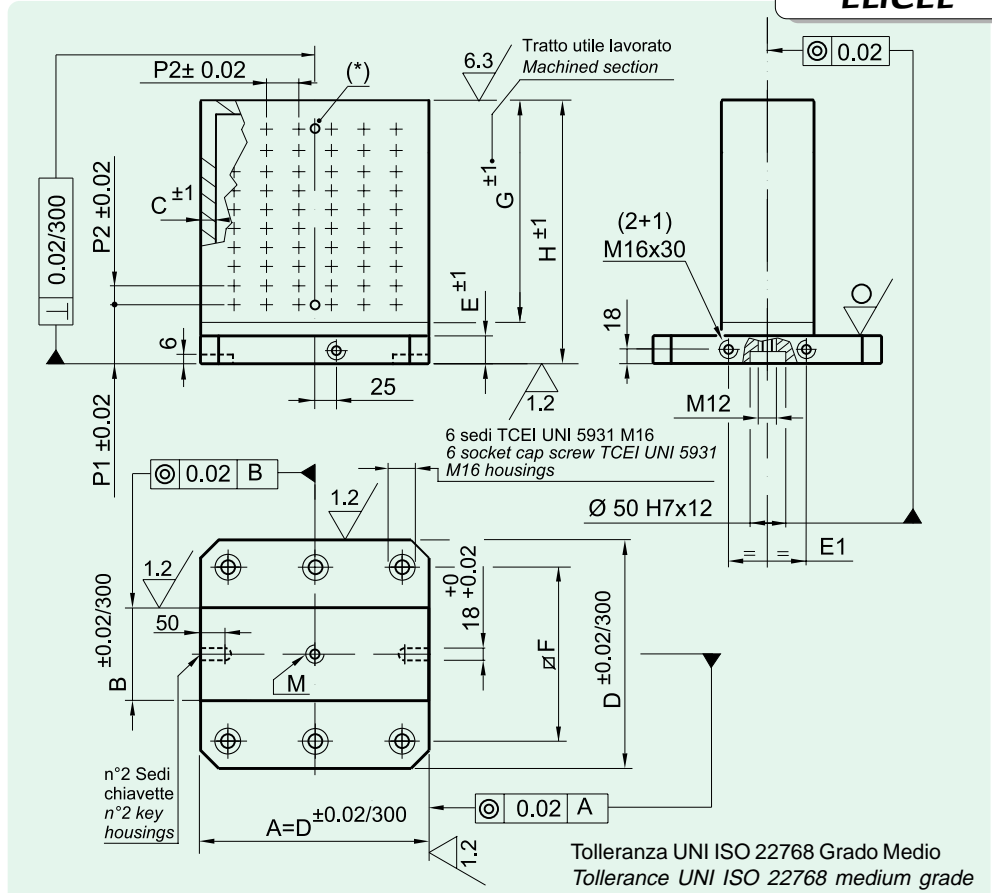


Filetto + bussola + elicel

- Ø10 h7x12
- Ø12 h7x12
- Ø16 h7x16



MA10-12-16



Tolleranza UNI ISO 22768 Grado Medio  
Tolerance UNI ISO 22768 medium grade

**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	El	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 26 321 S	320	320	120	27	27	50	252	400	450	12	100	40	10	100	-
J 26 401 S	400	400	150	32	32	55	320	500	570	16	125	50	12	190	
J 26 501 S	500	500	200	32	37	75	400	600	670	16	125	50	12	300	
J 26 631 S	630	630	250	37	37	100	500	815	870	20	125	50	16	550	
J 26 801 S	800	800	300	37	42	135	640	820	900	24	120	80	16	790	

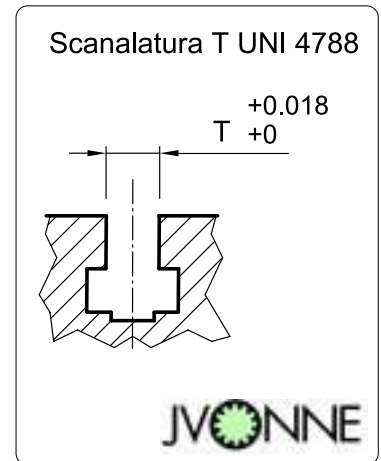
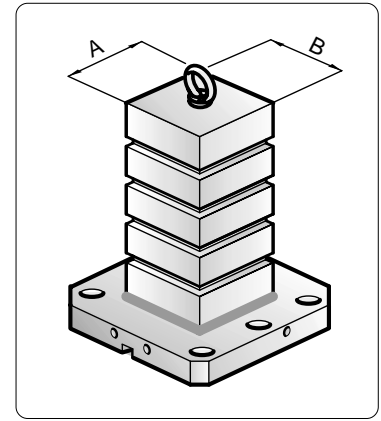
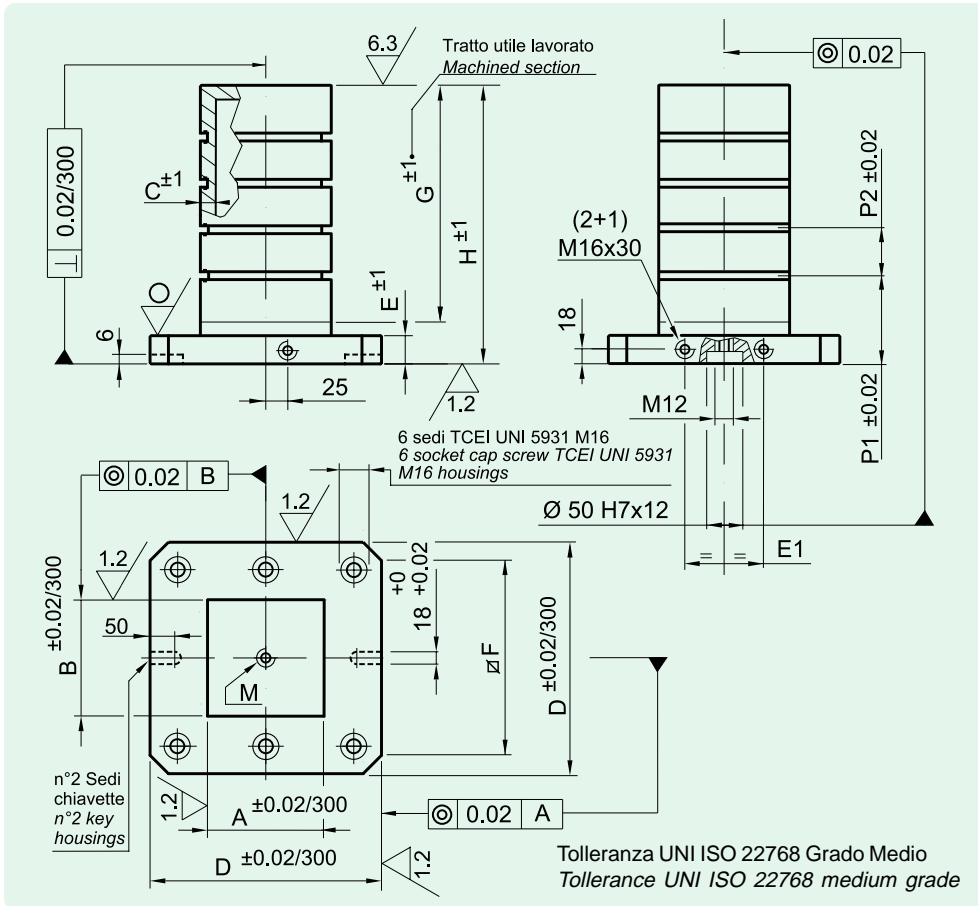
**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	El	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 26 321 C	320	320	120	27	27	50	252	400	450	12	100	40	10	100	
J 26 401 C	400	400	150	32	32	55	320	500	570	16	125	50	12	190	
J 26 501 C	500	500	200	32	37	75	400	600	670	16	125	50	12	300	
J 26 631 C	630	630	250	37	37	100	500	815	870	20	125	50	16	550	
J 26 801 C	800	800	300	37	42	135	640	820	900	24	120	80	16	790	

**MATERIAL - Alluminio P A ( Si1 Mg Mn UNI 9006/4 saldato e stabilizzato - Aluminium P A ( Si1 Mg Mn UNI 9006/4 welded and stabilised**

COD.	D	A	B	C	E	El	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 26 321 A	320	320	120	27	27	50	252	400	450	12	100	40	10	30	
J 26 401 A	400	400	150	32	32	55	320	500	570	12	125	50	12	60	
J 26 501 A	500	500	200	32	37	75	400	600	770	16	125	50	12	100	
J 26 631 A	630	630	250	37	37	100	500	815	870	20	125	50	16	190	
J 26 801 A	800	800	300	37	47	135	640	820	900	24	120	80	16	280	

(\*) = Fori calibrati per il centraggio delle soprapiastrre come a pag. 35 (scheda J 32)

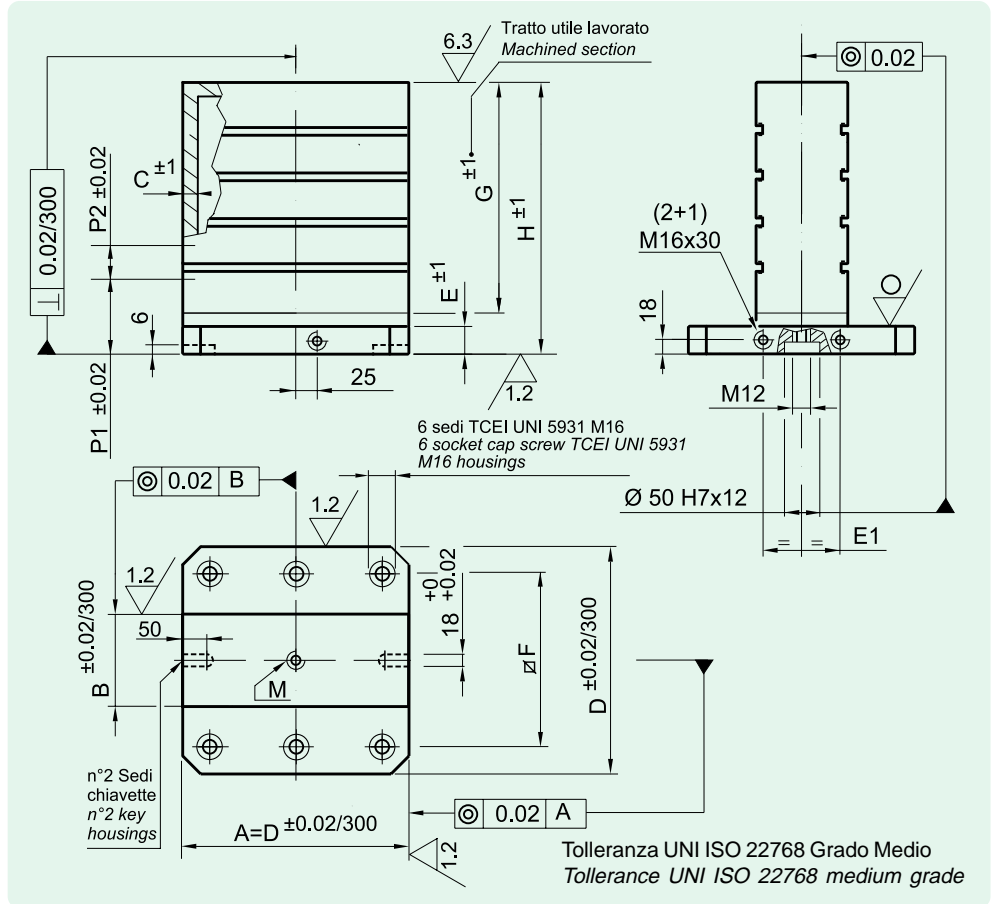
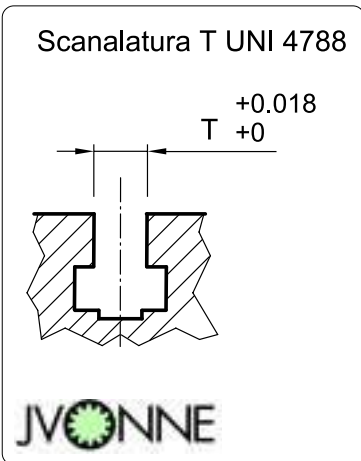
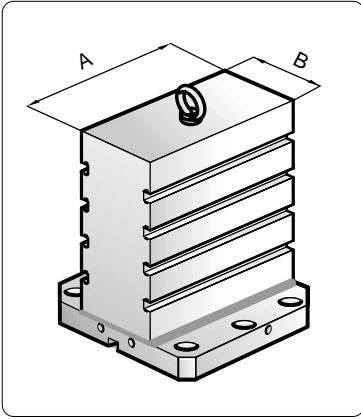


**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 27 321 S	320	150	150	32	27	50	252	400	450	12	100	40	10	80	-
J 27 401 S	400	250	250	37	32	55	320	500	570	16	125	50	12	190	
J 27 501 S	500	350	350	37	37	75	400	600	670	16	125	50	12	340	
J 27 631 S	630	450	450	47	37	100	500	800	870	20	125	50	16	690	
J 27 800 S	800	550	550	47	42	135	640	820	900	24	120	80	16	960	

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 27 321 C	320	150	150	32	27	50	252	400	450	12	100	40	10	80	
J 27 401 C	400	250	250	37	32	55	320	500	570	16	125	50	12	190	
J 27 501 C	500	250	250	37	37	75	400	600	670	16	125	50	12	250	
J 27 631 C	630	350	350	47	37	100	500	800	870	20	125	50	16	530	
J 27 800 C	800	450	450	47	42	135	640	820	900	24	120	80	16	800	



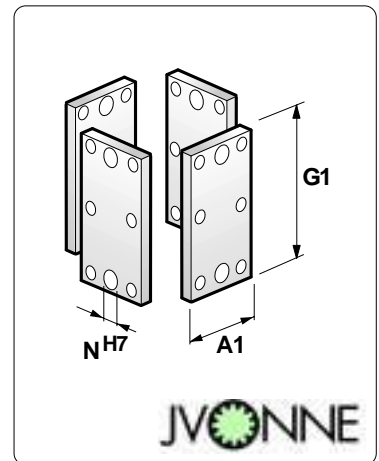
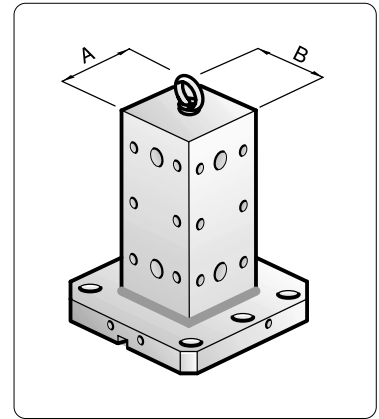
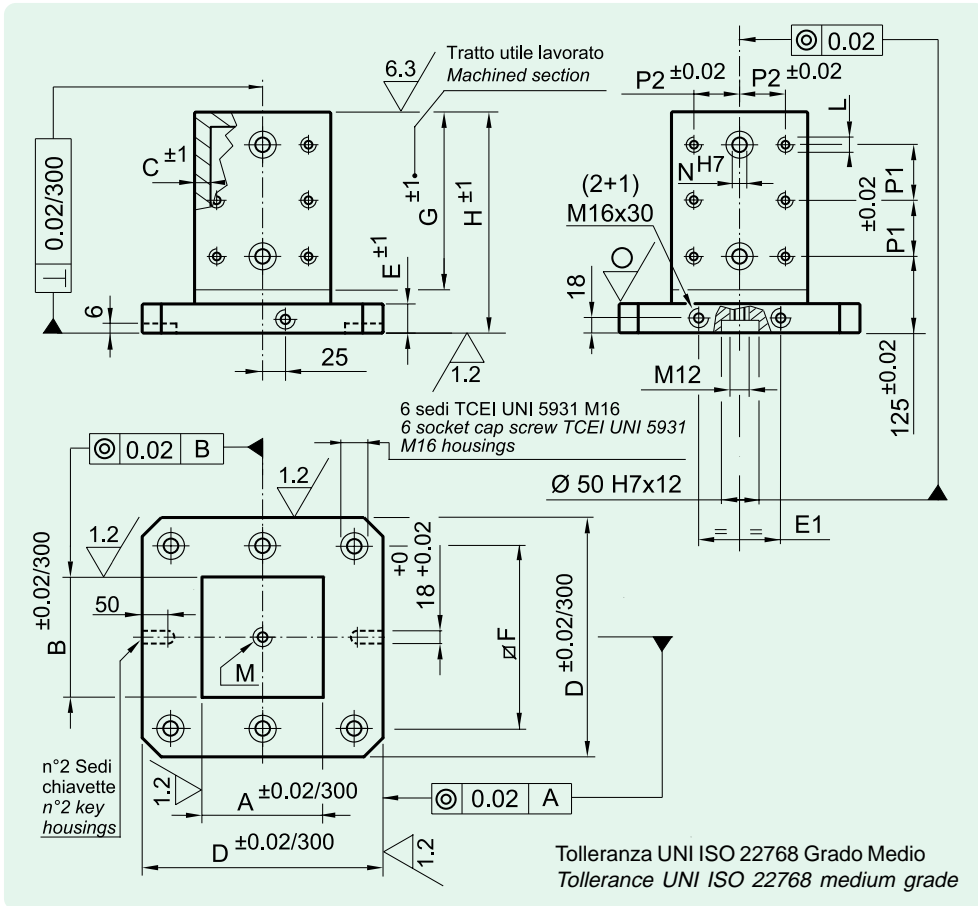
**MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 28 321 S	320	320	120	32	27	50	252	400	450	12	100	40	10	110	-
J 28 401 S	400	400	150	37	32	55	320	500	570	16	125	50	12	210	
J 28 501 S	500	500	200	37	37	75	400	600	670	16	125	50	12	330	
J 28 631 S	630	630	250	47	37	100	500	800	870	20	125	50	16	660	
J 28 801 S	800	800	300	47	42	135	640	820	900	24	120	80	16	940	

**MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised**

COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	MA	daN - Kg	Euro
J 28 321 C	320	320	120	32	27	50	252	400	450	12	100	40	10	110	
J 28 401 C	400	400	150	37	32	55	320	500	570	16	125	50	12	210	
J 28 501 C	500	500	200	37	37	75	400	600	670	16	125	50	12	330	
J 28 631 C	630	630	250	47	37	100	500	800	870	20	125	50	16	660	
J 28 801 C	800	800	300	47	42	135	640	820	900	24	120	80	16	940	





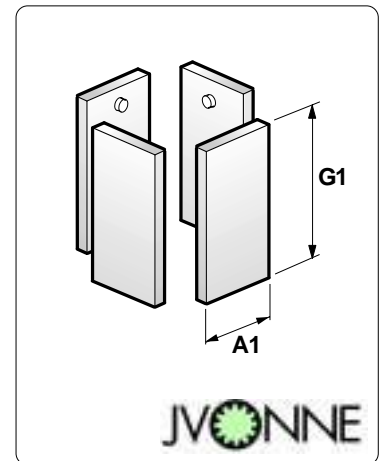
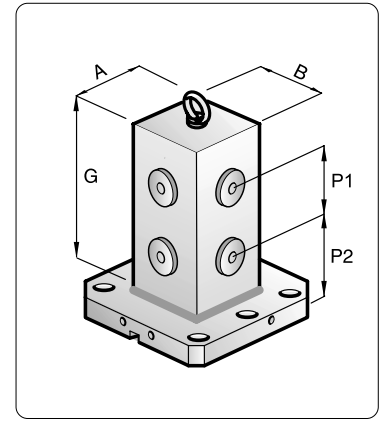
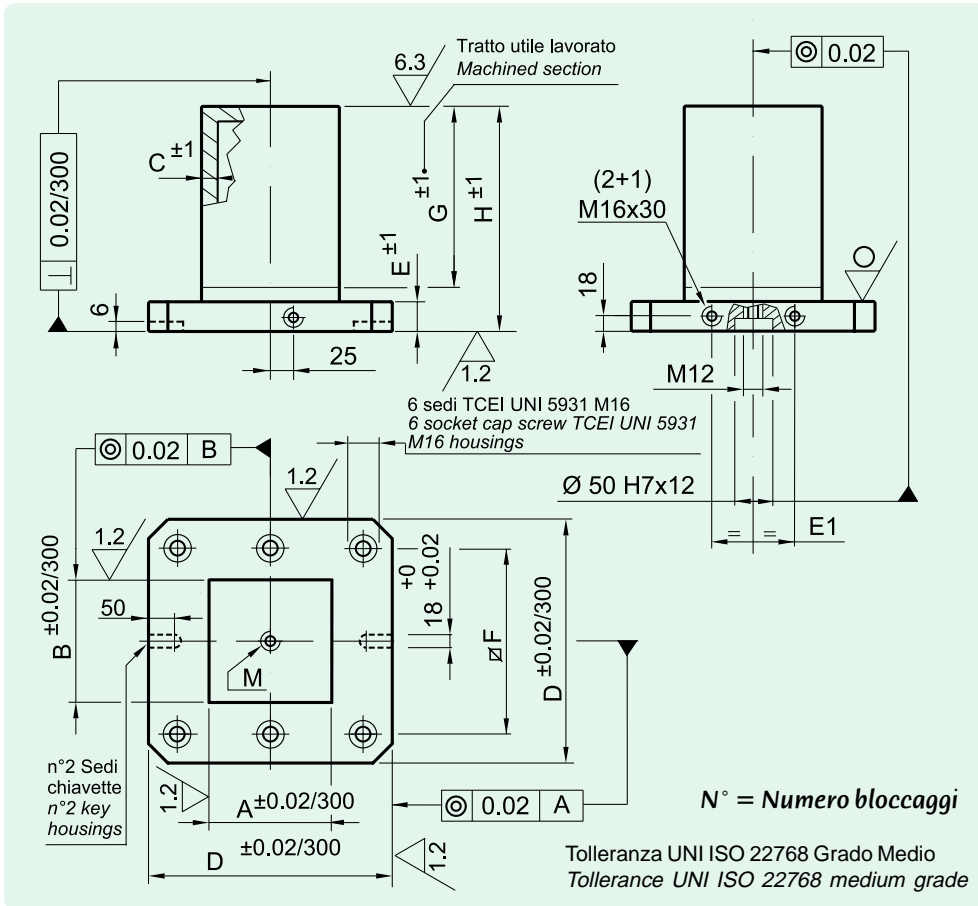
MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised															
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	L	daN - Kg	Euro
J 31 401 S	400	250	250	22	31	55	320	500	570	16	150	75	M 12	130	-
J 31 501 S	500	250	250	22	37	75	400	600	670	16	200	75	M 12	180	
J 31 631 S	630	350	350	22	37	100	500	800	870	20	300	125	M 16	330	

MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised															
COD.	D	A	B	C	E	EI	F	G	H	M	P1	P2	L	daN - Kg	Euro
J 31 401 C	400	250	250	32	31	55	320	500	570	16	150	75	M 12	170	
J 31 501 C	500	250	250	32	37	75	400	600	670	16	200	75	M 12	230	
J 31 631 C	630	350	350	32	37	100	500	800	870	20	300	125	M 16	400	

MATERIALE PIASTRA - C45 UNI EN 10083 - MATERIAL PLATE C45 UNI EN 10083															
COD.	D	A1	G1	S							P1	P2	N H7	daN - Kg	Euro
J 31A 401 S	400	200	400	47							150	75	12	30	
J 31A 501 S	500	250	500	47							200	75	12	46	
J 31A 631 S	630	350	700	47							300	125	16	90	
J 31B 401 S	400	200	400	22							150	75	12	14	
J 31B 501 S	500	250	500	22							200	75	12	22	
J 31B 631 S	630	350	700	22							300	125	16	42	

MATERIALE PIASTRA - Alluminio P A l Si1 Mg Mn UNI 9006/4 - MATERIAL PLATE Aluminium P A l Si1 Mg Mn UNI 9006/4															
COD.	D	A1	G1	S							P1	P2	N H7	daN - Kg	Euro
J 31A 401 A	400	200	400	47							150	75	12	9	
J 31A 501 A	500	250	500	47							200	75	12	14	
J 31A 631 A	630	350	700	47							300	125	16	27	
J 31B 401 A	400	200	400	22							150	75	12	5	
J 31B 501 A	500	250	500	22							200	75	12	7	
J 31B 631 A	630	350	700	22							300	125	16	13	





MATERIAL - Fe 510C UNI EN 10025 saldato stabilizzato - Fe 510C UNI EN 10025 welded stabilised															
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	N°	daN - Kg	Euro
J 33 321 S	320	150	150	47	27	50	252	400	450	16	150	150	2	90	-
J 33 401 S	400	250	250	47	32	55	320	500	570	16	200	180	2	220	
J 33 501 S	500	250	250	47	37	75	400	600	670	16	250	220	2	290	

MATERIAL - Ghisa G30 UNI EN 1561 stabilizzata - Cast iron G30 UNI EN 1561 stabilised															
COD.	D	A	B	C	E	E1	F	G	H	M	P1	P2	N°	daN - Kg	Euro
J 33 321 C	320	150	150	47	27	50	252	400	450	12	150	150	2	90	
J 33 401 C	400	250	250	47	32	55	320	500	570	16	200	180	2	220	
J 33 501 C	500	250	250	47	37	75	400	600	670	16	250	220	2	290	

MATERIAL - C45 UNI EN 10083 - C45 UNI EN 10083															
COD.	D	A1	G1	S							P1	P2	N°	daN - Kg	Euro
J 33A 321 S	320	150	300	47							150	150	2	17	
J 33A 401 S	400	200	400	47							200	180	2	30	
J 33A 501 S	500	250	500	47							250	220	2	46	
J 33B 321 S	320	150	300	22							150	150	2	8	
J 33B 401 S	400	200	400	22							200	180	2	14	
J 33B 501 S	500	250	500	22							250	220	2	22	

MATERIAL - Alluminio P A l Si1 Mg Mn UNI 9006/4 - Aluminium P A l Si1 Mg Mn UNI 9006/4															
COD.	D	A1	G1	S							P1	P2	N°	daN - Kg	Euro
J 33A 321 A	320	150	300	47							150	150	2	5	
J 33A 401 A	400	200	400	47							200	180	2	9	
J 33A 501 A	500	250	500	47							250	220	2	14	
J 33B 321 A	320	150	300	22							150	150	2	3	
J 33B 401 A	400	200	400	22							200	180	2	5	
J 33B 501 A	500	250	500	22							250	220	2	7	

